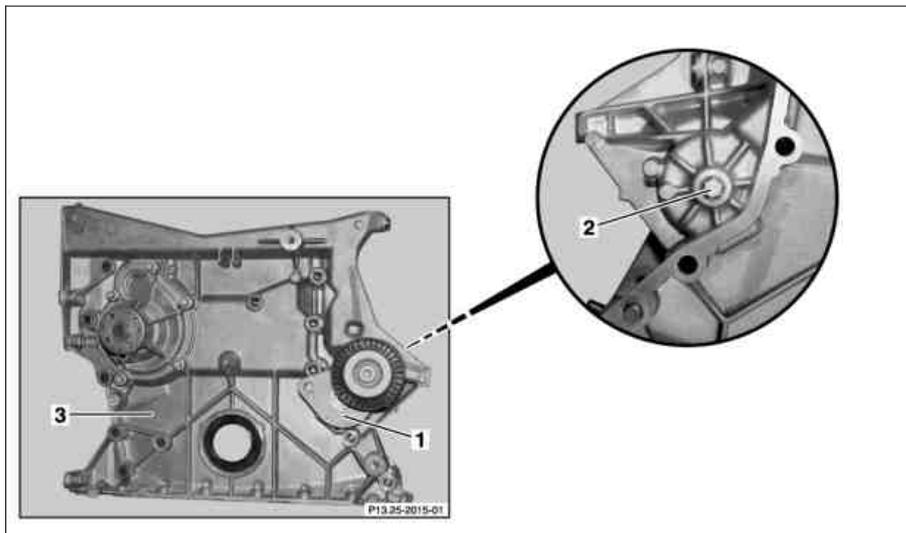


- ENGINE 271.940 in MODEL 203.042 /242 /742, 209.342 /442
- ENGINE 271.941 in MODEL 211.042 /242
- ENGINE 271.946 in MODEL 203.046 /246 /746
- ENGINE 271.948 in MODEL 203.040 /240 /740
- ENGINE 271.921 in MODEL 203.730
- ENGINE 271.955 in MODEL 209.341 /441
- ENGINE 271.956 in MODEL 211.041 /241
- ENGINE 271.942 in MODEL 203
- ENGINE 271.957 in MODEL 203.741

- 1 Tensioning device
- 2 Bolt
- 3 Timing case cover



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☒ ☒	<b>Remove/install</b>		
<b>⚠ Danger!</b>	<b>Risk of death</b> caused by vehicle slipping or toppling off the lifting platform.	Align vehicle between columns of lifting platform and position four support plates at lifting platform support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Open engine hood	Model 203 Model 209 Model 211	AR88.40-P-1000P AR88.40-P-1000Q AR88.40-P-1000T
2	Remove compressor		AR09.50-P-4705QK
3	Unscrew bolts (2) of tensioning device (1)	<b>i</b> The bolt (2) is located on reverse side of timing case cover (3). <b>Nm</b>	*BA13.25-P-1001-01I
4	Remove tensioning device (1)		
5	Install in the reverse order		

**Nm Belt tensioning device**

Number	Designation		Engine 271
BA13.25-P-1001-01I	Bolts attaching belt tensioner to timing case cover	Nm	58