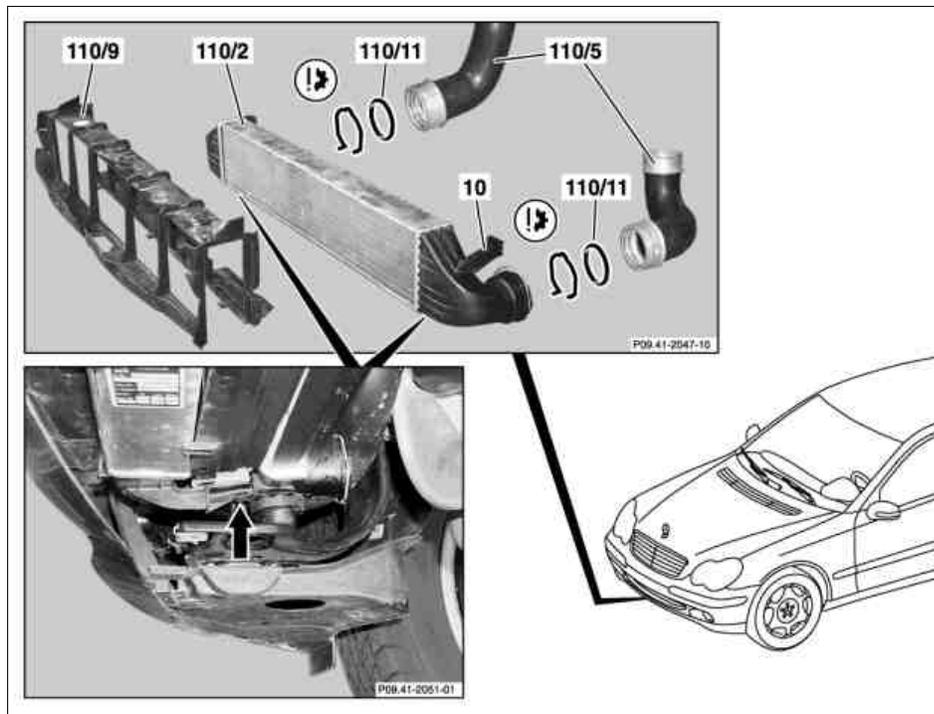


ENGINE 111.955 in MODEL 203.045
ENGINE 271.940 in MODEL 203.042 /242 /742, 209.342 /442
ENGINE 271.946 in MODEL 203.046 /246 /746
ENGINE 271.948 in MODEL 203.040 /240 /740
ENGINE 271.921 in MODEL 203.730
ENGINE 271.955 in MODEL 209.341 /441
ENGINE 271.942 in MODEL 203
ENGINE 271.957 in MODEL 203.741

10 Lugs
 110/2 Charge air cooler
 110/5 Charge air hoses
 110/9 Air scoop
 110/11 O-rings



P09.41-2046-06

	Remove/install		
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off the lifting platform.	Align vehicle between columns of lifting platform and position four support plates at lifting platform support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Remove engine compartment paneling		AR61.20-P-1105P
2	Remove front bumper.	Model 203 Model 209	AR88.20-P-2000P AR88.20-P-2000Q
3	Detach charge air hoses (110/5) at charge air cooler (110/2)	Installation: Check O-rings (110/11) for damage and replace if necessary. Thoroughly clean connection points, do not grease. Pay attention to exact seating of notch springs, to avoid slackening of charge air hoses.	
4	Unclip charge air cooler (110/2) at bottom of radiator (arrow)		
5	Detach plates (10) of charge air cooler (110/2) from sleeves of radiator		
6	Remove charge air cooler (110/2)		
7	Remove air scoop (110/9)	When replacing the charge air cooler	
8	Install in the reverse order		