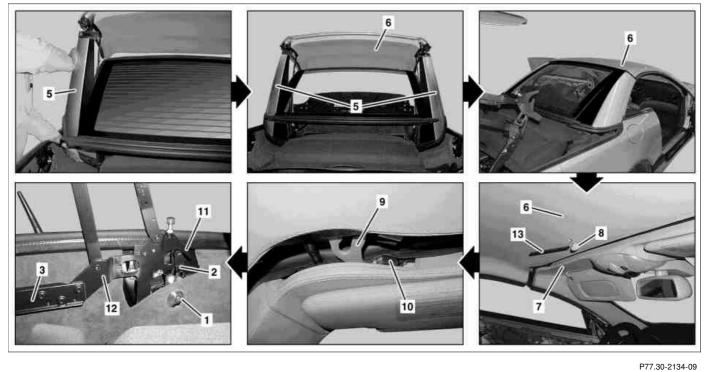


Screw 1 З Tubular frame

- Luggage compartment division 4 5 C-pillars
- Support Support 14 15 Adhesive tape

30.10.08



- Screw 1
- 2 Tubular frame lock
- З Tubular frame
- 5 C-pillars

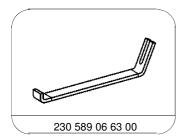
6 Vario roof front section Crossmember above windshield

- 7
  - 8 Cover
  - 9 Lock hook

- Lock mount
- 10 Lock hook 11
- 12 Hinge bracket
- 13 Hexagon socket wrench

	can <b>pinch, crush</b> or, in extreme cases, even		AS00.00-Z-0009-01A
1	Switch on ignition and completely lay down roll bar with roll bar switch.	i If the roll bar cannot be put down, lower mechanically. Refer to: ↓	AR91.50-P-8400R

2	Switch off the ignition and remove the transmitter key from the EIS [EZS] control unit	i On vehicles with code (889) Keyless-Go, press KEYLESS-GO start/stop button repeatedly until ignition is switched off. Remove the Keyless Go chipcard or transmitter key from vehicle and store beyond reach of the transmitter (at least 2 m).	
3	Open trunk lid	,	
4	Put down Vario roof and move to load assist position and secure with supports (14)	i Aid of helper required. Secure supports (14) with adhesive tape (15).	*230589066300
5	Unclip covers above bolts (1) from side trunk paneling with suitable screwdriver		
6	Remove bolts (1) on left and right tubular frame lock (2) up to stop.	<b>i</b> This releases tubular frame locks (2).	
7	Put up tubular frame (3) toward rear together with trunk lid	<ul> <li>Ensure that motion is uniform to prevent damaging tubular frame (3).</li> <li>Aid of helper required.</li> <li>The trunk lid must be guided by two persons when opening the tubular frame (3).</li> <li>The trunk partition (4) must be closed.</li> </ul>	
8	Open driver and front passenger doors		
9	Fold Vario roof toward front until the C-pillars (5) are positioned at approx. 90° position	<ul> <li>Ensure that the rear window does not collide with the rear shelf to prevent damaging the Vario roof mechanism.</li> <li>Aid of helper required.</li> <li>It is necessary for both persons to pull upward and press both C-pillars toward front simultaneously until resistance is felt (5).</li> </ul>	
10	Unclip cover (8) from headliner and completely open front catch by turning clockwise with Allen wrench (13)	<b>1</b> Hold Vario roof in the 90° position with the aid of a helper.	
11	Fold Vario roof toward front and install lock hook (9) in left and right lock mount (10).	<ul> <li>Ensure that the rear window does not collide with the rear shelf to prevent damaging the Vario roof mechanism.</li> <li>Aid of helper required.</li> <li>It is necessary for both persons to pull upward and press both C-pillars toward front simultaneously until resistance is felt (5).</li> </ul>	
12	Lock front catch	i For this purpose, turn lock bolt counterclockwise (13) with Allen wrench. The front lock should lock audibly.	
13	Clip cover (8) into roof paneling		
14	Remove both supports (14)	3	*230589066300
15	Fold up trunk lid and lock in trunk lid lock		
16 ₩ <b>₽A D</b>	Fold up transition and read read read read out Fold in side flaps with STAR DIAGNOSIS Connect STAR DIAGNOSIS and read out fault memory	i If the side flaps cannot be actuated, fold in with aid of emergency operation. Refer to: ↓	AD00.00-P-2000-04A
17	Press tubular frame (3) toward front and move lock hooks (11) on hinge lever (12) in left and right tubular frame lock (2) into arresting position.	Perform emergency operation of side flaps i Evenly push tubular frame (3) at both struts forwards.	AR77.30-P-6369R
18	Turn bolts (1) on left and right tubular frame lock (2) until the tubular frame locks (2) are locked.		
19	Clip screw covers (1) into the side luggage compartment lining		
20	Close trunk lid		



## Support

© Daimler AG, 10/12/16, G/07/10 / ar77.30-p-6235r / Close Vario roof manually MODEL 230.4 except CODE (P99) "AMG Black Series" special model