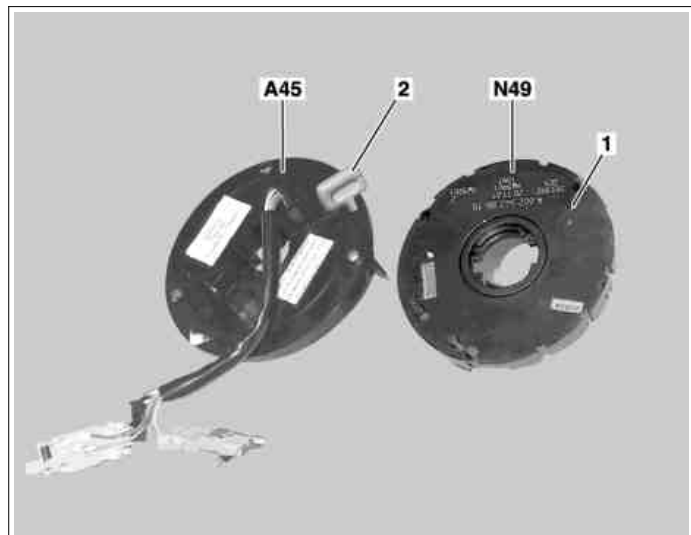


**MODEL 209 up to 31.5.04,
203 as of 1.7.02 up to 23.4.04**

Illustrated on model 209.342

- 1 Inspection window
- 2 Locking pin

A45 Clock spring contact
N49 Steering angle sensor



P46.10-2351-11

Modification notes

6.8.02	Remove/install clock spring contact, added	Step 2	AR46.10-P-0200Q
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☒ ☒	Remove/Install		
⚠ Danger!	Risk of explosion caused by oxyhydrogen gas. Risk of poisoning and caustic burns caused by swallowing battery acid. Risk of injury caused by burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	No fire, sparks, open flames or smoking. Wear acid-resistant gloves, clothing and safety glasses. Pour battery acid only into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
⚠ Danger!	Risk of injury. Injuries may result when performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
ⓘ	Notes on battery	All models	AH54.10-P-0001-01A
ⓘ	Instructions for performing repair, body work and welding on vehicles with airbags and ETR units	Model 169, 171, 199, 203, 209, 211, 215, 219, 220, 230, 240 Model 463.243/244/245/246/247/248/249/250/254/270/271/309/322/323/332/333	AH91.00-P-0002-01M
1	Remove steering wheel	ⓘ Front wheels in straight-ahead position.	AR46.10-P-0100P
2	Take out pods above the switches		
3	Remove clock spring contact (A45)	ⓘ Secure clock spring contact (A45) with locking pin (2) to prevent it from twisting in order to avoid damage.	AR46.10-P-0200Q
4	Remove steering angle sensor (N49) from the steering column module		
⏪	Check		
5	Check basic position of steering angle sensor (N49)	<p style="margin: 0;">ⓘ Installation: A yellow figure must be visible in the inspection window (1).</p> <p style="margin: 0;">ⓘ If the basic position of the steering angle sensor (N49) to the clock spring contact (A45) is changed or a black figure is to be seen in the inspection window (1), the basic position is to be reproduced:</p> <p style="text-align: center; margin: 0;">↓</p> <p style="margin: 0;">Set the center position of the clock spring contact (A45)</p>	AR46.10-P-0200-01Q
6	Install in the reverse order		
7	Perform function check		