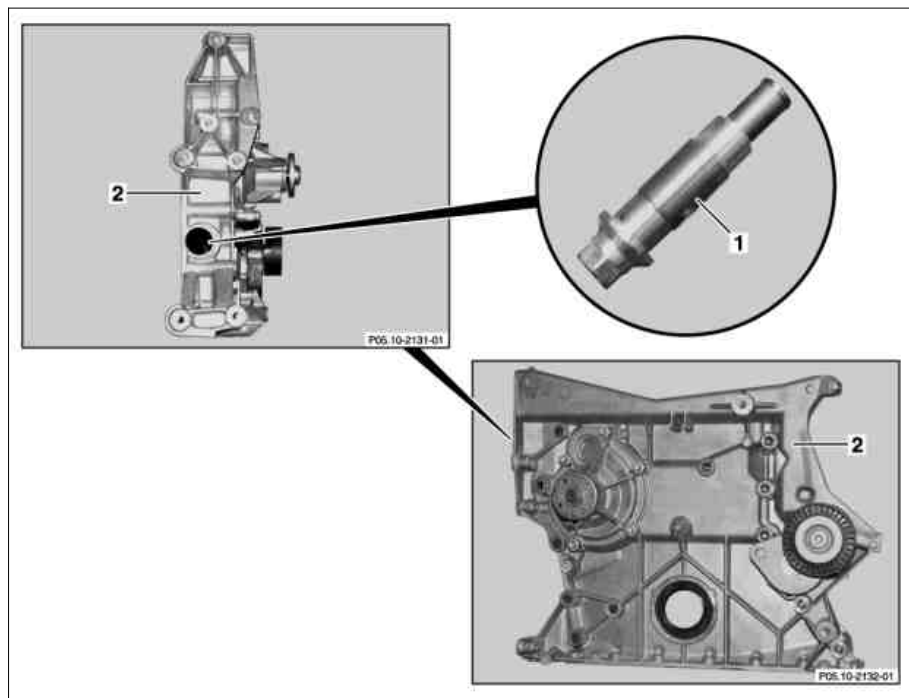


AR05.10-P-7800QK	Remove/install chain tensioner	11.5.06
ENGINE	271.940 in MODEL 203.042 /242 /742, 209.342 /442	
ENGINE	271.941 in MODEL 211.042 /242	
ENGINE	271.946 in MODEL 203.046 /246 /746	
ENGINE	271.948 in MODEL 203.040 /240 /740	
ENGINE	271.942 in MODEL 203.043 /243 /743, 209.343	
ENGINE	271.921 in MODEL 203.730	
ENGINE	271.955 in MODEL 209.341 /441	
ENGINE	271.956 in MODEL 211.041 /241	
ENGINE	271.957 in MODEL 203.741	

- 1 Chain tensioner
2 Timing case cover



P05.10-2133-06

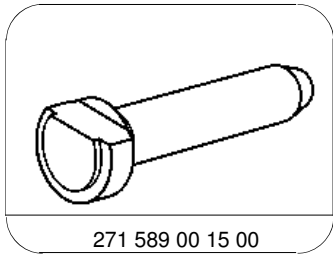
Modification notes

25.9.02	Value modified from 80 to 40	Figure in BA05.10-P-1001-01F modified	*BA05.10-P-1001-01F
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	Remove/install		
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off the lifting platform.	Align vehicle between columns of lifting platform and position four support plates at lifting platform support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Remove alternator		AR15.40-P-5032QK
2	Unscrew chain tensioner (1) from timing case cover (2)	<p> The engine can no longer be cranked at the crankshaft with the chain tensioner (1) removed, as otherwise the timing chain can skip and engine damage can occur.</p> <p> Use a screwdriver to remove plug.</p> <p> Installation: Install stop plug using a drift.</p> <p> Nm</p> <p></p>	<p>*BA05.10-P-1001-01F</p> <p>*271589001500</p>
3	Install in the reverse order		

Timing chain, chain tensioner

Number	Designation	Engine 271
BA05.10-P-1001-01F	Bolt, chain tensioner to bracket Nm	40



Drift