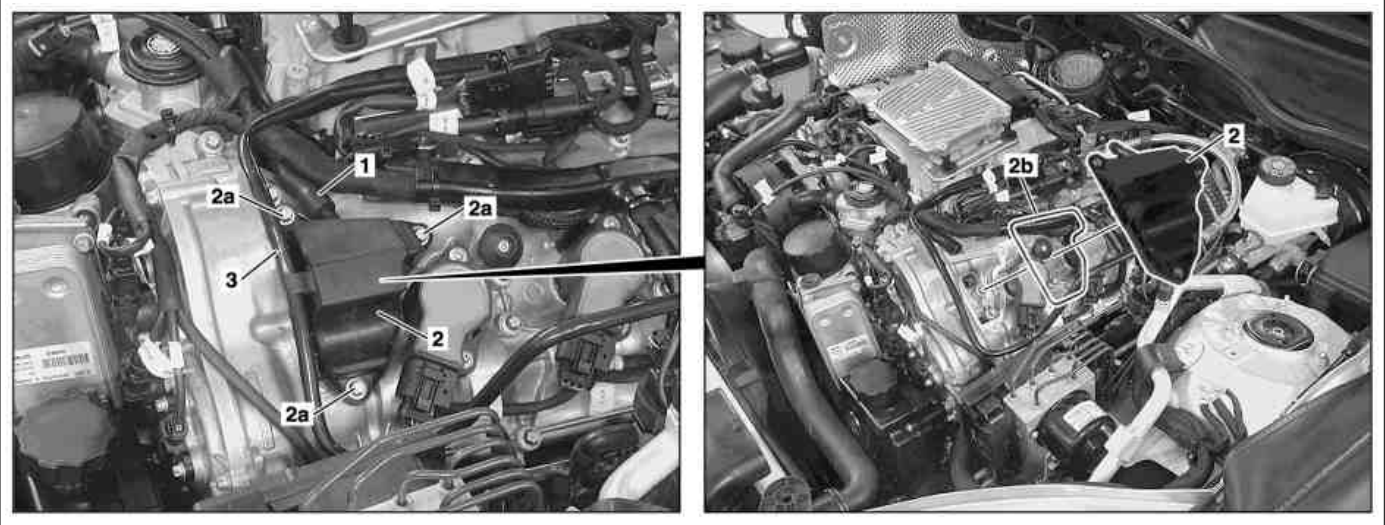


ENGINE 272.920 in MODELS 203.052 /252 /752
ENGINE 272.940 in MODELS 203.054 /254, 209.354 /454
ENGINE 272.960 in MODELS 203.056 /256 /756, 209.356 /456
ENGINE 272.970 in MODELS 203.087 /287
ENGINE 272.941 in MODELS 203.092 /292
ENGINE 273 in MODEL 209



P01.20-2090-08

- | | | |
|-----------------|----------|--------|
| 1 Hose | 2a Bolts | 3 Line |
| 2 Oil separator | | |

Modification notes

25.7.05	Bolt connecting oil separator to cylinder head cover	Engine 272	*BA01.20-P-1003-01L
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	Remove/install		
⚠ Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
ⓘ	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
1	Open engine hood and raise to vertical position	Model 203 Model 209	AR88.40-P-1000P AR88.40-P-1000Q AR09.10-P-1150QB
2	Remove air filter housing		AR09.10-P-1150QB
3	Unclip line (3) from bracket on oil separator (2)		
4	Remove bolts (2a) from oil separator (2)	Nm	*BA01.20-P-1003-01L
5	Remove oil separator (2) from cylinder head cover and detach it from hose (1)	i	Intercept the engine oil that flows out with an absorbent rag.
6	Install in the reverse order		
◀	Checking		
⚠ Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the running engine	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not grasp hot or rotating parts.	AS00.00-Z-0005-01A
7	Conduct engine test run and check the engine for leaks		
8	Correct the engine oil level		

Nm Crankcase ventilation, cylinder head cover

Number	Designation	Engine 272	Engine 273

BA01.20-P-1003-01L	Bolt connecting oil separator to cylinder head cover	Nm	12	12
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