
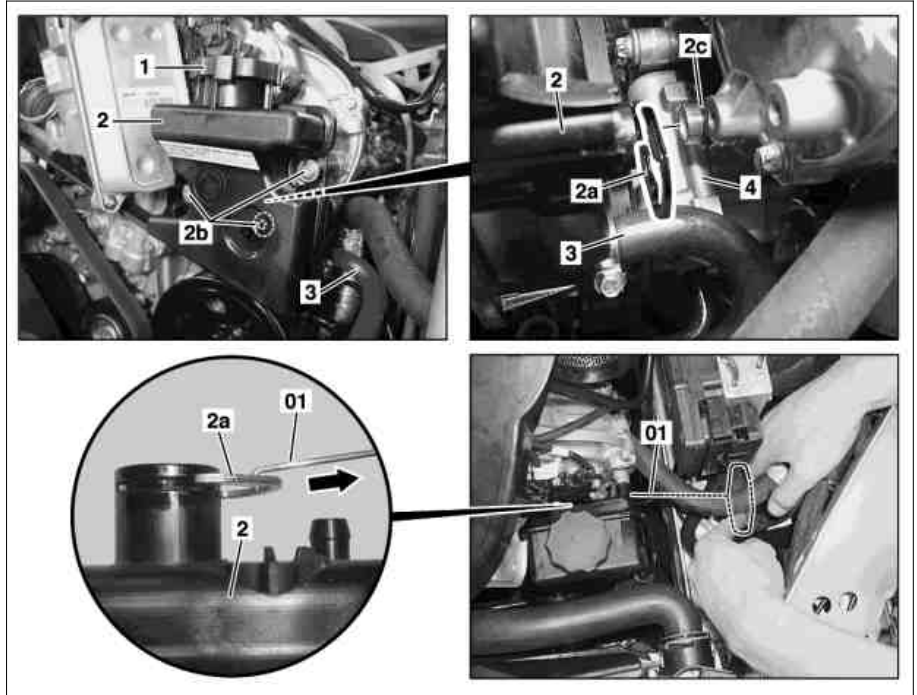


MODEL 203 with ENGINE 272 except CODE (480) Rear axle level control system

MODEL 209 with ENGINE 272, 273

Engine 272

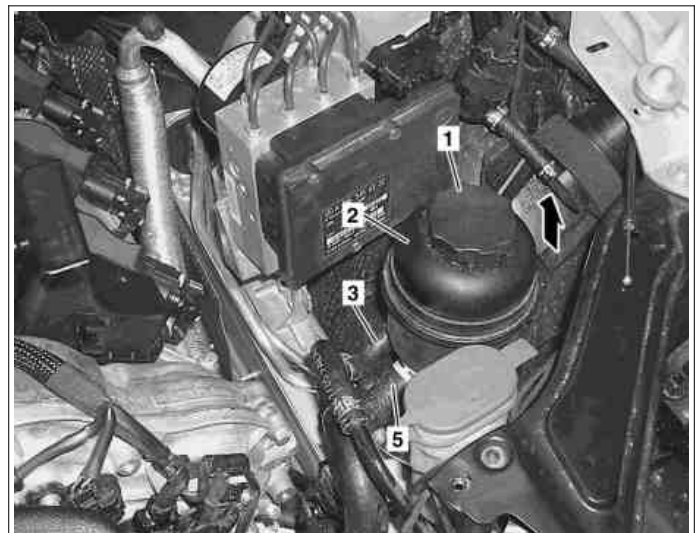
- 01  Puller hook
- 1 Cap
- 2 Power steering expansion reservoir
- 2a Clamp
- 2b Bolts
- 2c Sealing ring
- 3 Return hose
- 4 Power steering pump










P46.25-2058-06















Engine 273

- 1 Cap
- 2 Power steering expansion reservoir
- 3 Return hose
- 5 Feed hose



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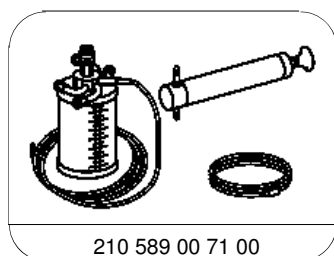
	Remove/install		
 Danger!	Risk of injury to skin or eyes caused by hydraulic fluid spraying out under high pressure. Risk of poisoning caused by swallowing hydraulic fluid	Depressurize the hydraulic system completely before starting any work on the system. Wear protective clothing and safety glasses.	AS00.00-Z-0013-01A
	Before opening the hydraulic circuit of the power steering, thoroughly clean the area surrounding the separation point. Even minute particles of dirt, introduced into the hydraulic components, can result in malfunctions or damage to the power steering		
1	Remove intake air duct upstream of air filter		
2	Remove screw cap (1) of expansion reservoir (2)	 Press the cap (1) downwards and turn counterclockwise through 90°.	
3	Extract steering gear oil from expansion reservoir (2)		*210589007100
4	Detach return hose (3) from expansion reservoir (2)	 Collect steering gear oil which runs out with rags and seal connections immediately with  stop plugs.	

		7 mm socket hexagon   Engine 272	*129589009100 *BA46.30-P-1004-01K
5	Remove feed hose (5) from expansion reservoir (2)	Engine 273  Collect steering gear oil which runs out with rags and seal connections immediately with  stop plugs.  	*003589033700 *129589009100
6	Pull clamp (2a) out to the side with  pulling hook (01)	Engine 272  Installation: Mount clamp (2a)  using press-on tool.   	*003589033700 *140589023300 *272589014000
7	Unscrew bolts (2b)	Engine 272 	*BA46.30-P-1008-01K
8.1	Remove expansion reservoir (2) from connection fitting of power steering pump (4)	Engine 272  Installation: Install new sealing ring (2c).	
8.2	Pull expansion reservoir (2) outwards (arrow)	Engine 273	
9	Install in the reverse order		
10	Fill and bleed power steering pump (4)		AR46.30-P-0010P
11	Check oil level in expansion reservoir (2) and correct if necessary Power steering - checking and correcting oil level		AP46.00-P-4611P

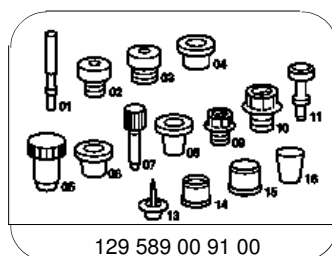


 **Power steering pump**

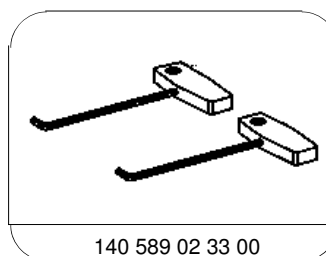
Number	Designation		Engine 272 in model 203 except code 480	Engine 272, 273 in model 209
BA46.30-P-1004-01K	Hose clamp, hydraulic line to power steering pump expansion reservoir	Nm	3	3
BA46.30-P-1008-01K	Bolt, power steering expansion reservoir to front cover at cylinder head	Nm	9	9



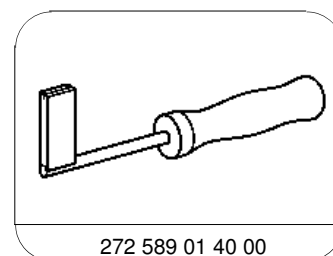
Hand pump



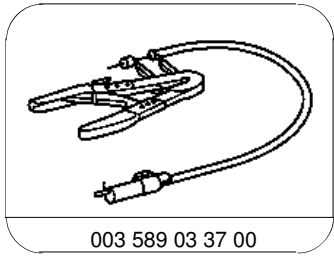
Set of stop plugs



Pulling hook



Press-on tool



003 589 03 37 00

Hose clamp pliers