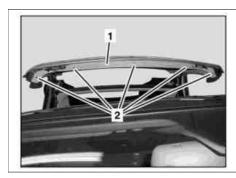
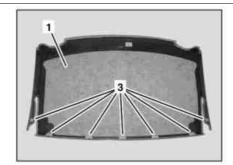
MODEL 230.4 except CODE (P99) "AMG Black Series" special model







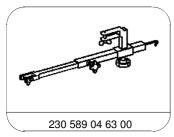
Gasket

P68.30-2376-07

2 3 Headliner Bolts

Clips

XX	Remove/install		
⚠ Danger!	Risk of injury caused by body parts being trapped or crushed when working on partially open Vario roof (stop mode) or in its closing area as a result of the Vario roof suddenly collapsing	Secure Vario roof with a suitable special tool.	AS77.50-Z-0001-01A
1	Close Vario roof		
2	Open sun shade	On vehicles with code (415) Glass roof	
		The sun roller blind must be wound up to prevent damage.	
3	Move Vario roof into intermediate position and secure		AR77.50-P-3000-01R
		3	*230589046300
4	Remove bolts (2)		
5	Unclip headliner (1) and remove toward front	i Installation: Replace damaged clips (3). Ensure that left and right gaskets (4) are seated properly (arrows).	
6	Install in the reverse order		



Support