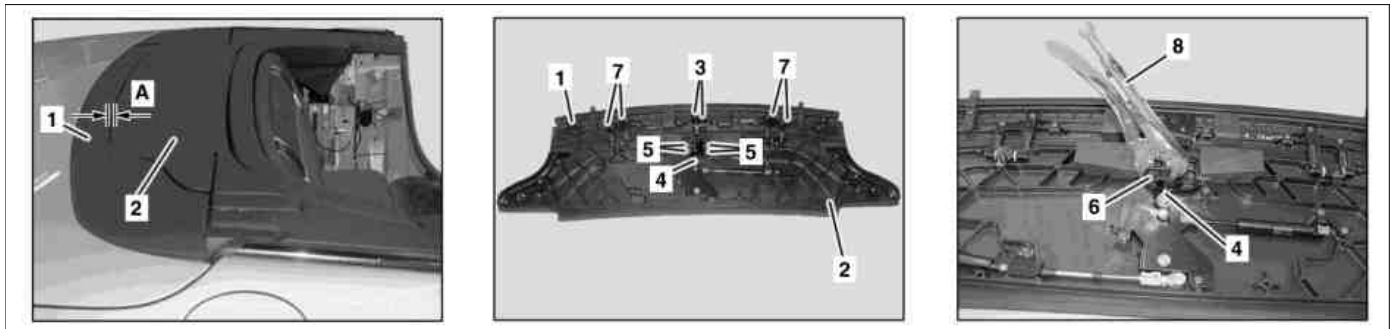


MODEL 230.4 except CODE (P99) "AMG Black Series" special model



P77.30-2370-07

- 1 Compensating strip  
2 Rear shelf main flap  
3 Bolts  
4 Shift rail

- 5 Bolts  
6 Fixing  
7 Bolts

- 8 Vise grip pliers  
A Gap dimension

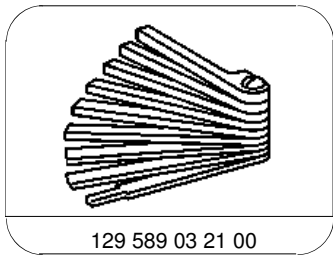
Adjust			
<b>⚠ Danger!</b>	<b>Risk of fire and explosion caused by machining/treating magnesium components</b>	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
<b>ⓘ</b>	Information on machining/treating magnesium components		AH60.00-P-0023-01R
1	Remove operating cable for Vario roof rear shelf	<b>i</b> Remove operating cable only on drive for operating cable.	AR77.30-P-6344R
2	Remove bolts (3)		
3	Loosen bolts (7)		
4	Loosen bolts (5)		
5	Position shift rail (4) in fastener (6) and tighten with suitable vise grip pliers (8).		
6	Tighten bolts (5)	<b>Nm</b>	*BA77.30-P-1003-01B
7	Screw in screws (3)	<b>i</b> Screw in bolts (3) so that compensating strips (1) can still be moved.	
8	Slightly push compensating strips (1) upward and tighten bolts (3).	<b>Nm</b>	*BA77.30-P-1004-01B
9	Check gap (A) between rear shelf main flap (2) and compensating strips (1) with feeler gauge, if necessary adjust by moving compensating strip (1).	<b>Ⓞ</b>	*BE77.30-P-1002-01A  *129589032100
10	Tighten bolts (7) on outer hinge of compensating strip (1) on rear shelf main flap (2)	<b>Nm</b>	*BA77.30-P-1002-01B
11	Install operating cable for Vario roof rear shelf		AR77.30-P-6344R
12	Fully open Vario roof using Vario roof switch		
13	Check adjustment of compensating strip (1), repeat adjustment if necessary.		

### Test values for Vario roof gap dimensions

Number	Designation	Model 230
BE77.30-P-1002-01A	Gap between main flap and rear shelf compensating strip	Dimension mm 3.5
		See picture -

**Nm** Soft top

Number	Designation	Model 230
BA77.30-P-1002-01B	Bolt, outer hinge of compensating strips to rear shelf main flap	Nm 4
BA77.30-P-1003-01B	Bolt, shift rail fastening to rear shelf main flap	Nm 6
BA77.30-P-1004-01B	Bolt, middle hinge of compensating strips to rear shelf main flap	Nm 6



Feeler gauge