
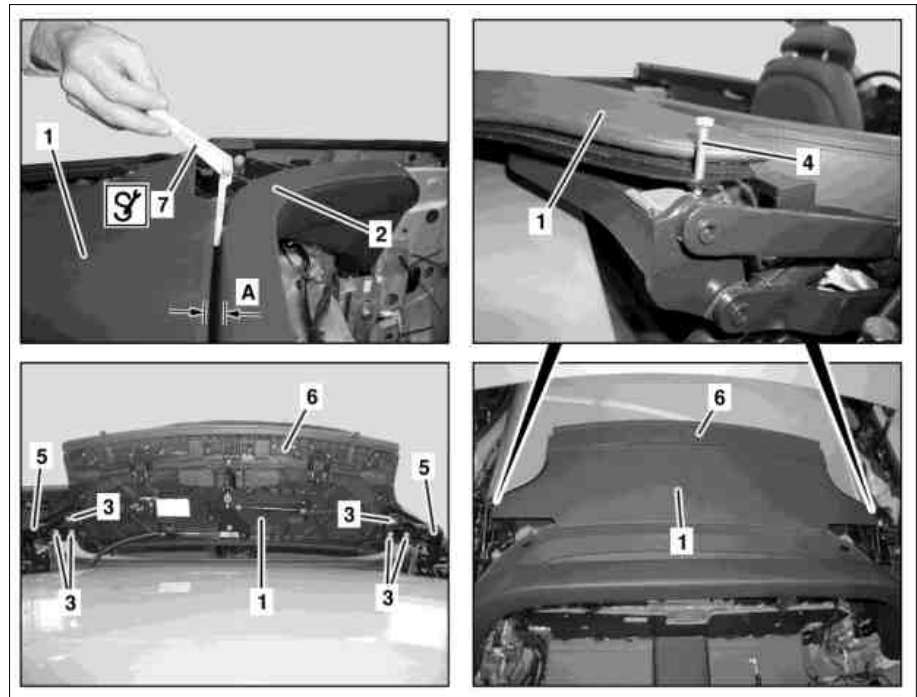









MODEL 230.4 except CODE (P99) "AMG Black Series" special model

- 1 Rear shelf main flap
 2 Roll bar
 3 Bolts
 4 Bolt M4
 5 Support
 6 Compensating strip
 7  Feeler gauge
 A Gap dimension



P77.30-2102-06

	Checking		
⚠ Danger!	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
⚠ Danger!	Risk of fire and explosion caused by machining/treating magnesium components	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
	Information on machining/treating magnesium components		AH60.00-P-0023-01R
1	Fully open Vario roof using Vario roof switch		
2	Check gap dimension (A) between rear shelf main flap (1) and roll bar (2) with feeler gauge (7).	Gap between rear shelf and roll bar 	*BE77.30-P-1001-01A *129589032100
	Adjust		
3	Open trunk lid and move Vario roof to load assist position with load assist switch.		
4	Loosen bolts (3) and reposition	 Position bolts (3) so that rear shelf main flap (1) can still be moved.	
5	Completely lower Vario roof with load assist switch and close trunk lid.		
6	Adjust gap (A) between rear shelf main flap (1) and roll bar (2) by moving rear shelf main flap (1)	Gap between rear shelf and roll bar 	*BE77.30-P-1001-01A *129589032100
7	Fasten rear shelf main flap (1) to both mounts (5) with one bolt M4 (4) each	 Use M4 bolts (4) with a minimum length of 20 mm.	
8	Open trunk lid and move Vario roof to load assist position with load assist switch.		
9	Tighten screws (3)		*BA77.30-P-1001-01B
10	Unscrew bolts M4 (4)		
11	Completely lower Vario roof with load assist switch and close trunk lid.		
12	Fully open Vario roof using Vario roof switch		
13	Check adjustment of compensating strips (6), correct if necessary.		AR77.30-P-6342R

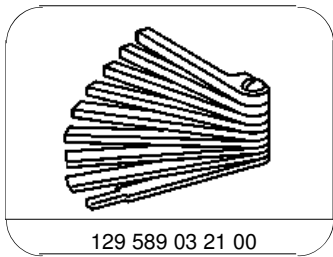
Test values for Vario roof gap dimensions

Number	Designation	Model
		230

BE77.30-P-1001-01A	Gap between rear shelf and roll bar	Dimension "A"	mm	7.0 (+3)
		See picture		-

Nm Soft top

Number	Designation		Model
BA77.30-P-1001-01B	Bolt, main flap to rear shelf mount	Nm	8



129 589 03 21 00

Feeler gauge