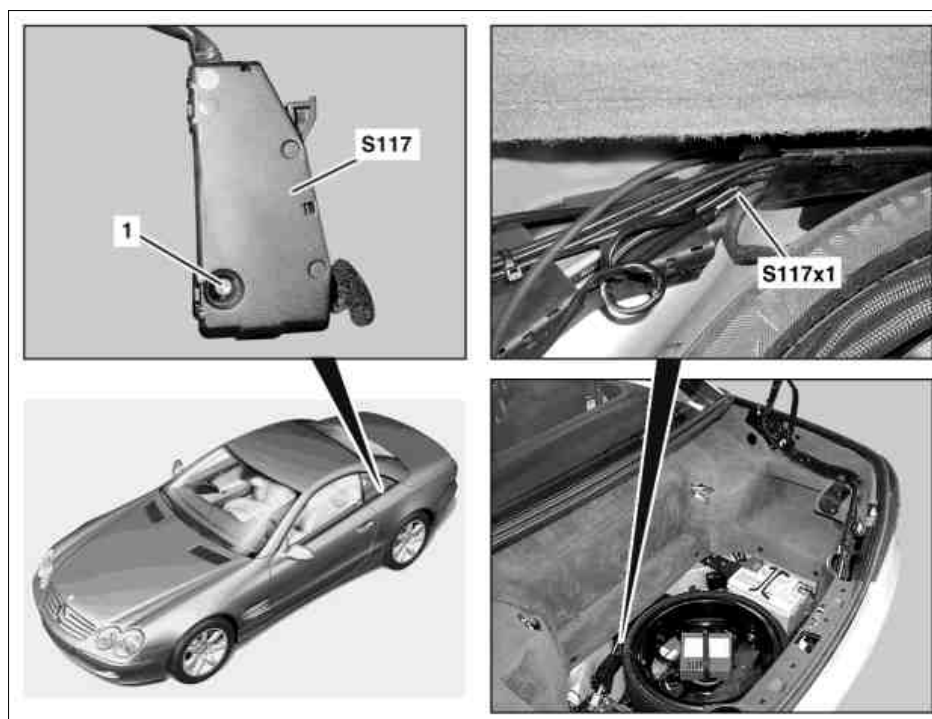


MODEL 230.4 except CODE (P99) "AMG Black Series" special model

1 Screw

S117 Load assist up/down limit switch

S117x1 Load assist up/down end switch connector



P77.39-2166-06

☒ ☒	Remove/install		
1	Remove left side paneling in trunk		AR68.30-P-4800R
2	Remove power window on left rear side window		AR67.39-P-4150R
3	Mark installation position of electrical lines for load assist "up/down" limit switch (S117)		
4	Unscrew bolt (1)		
5	Expose electrical line for load assist "up/down" limit switch (S117) to load assist "up/down" limit switch connector (S117x1) Notes on Vario roof assembly work	i Installation: Install new cable ties.	AH77.30-P-0002-01R
ⓘ	Disconnect load assist "up/down" limit switch connector (S117x1) in trunk and remove load assist "up/down" limit switch (S117) from trunk		
7	Install in the reverse order		
8	Check Vario roof for proper function	i Particularly ensure that electrical and hydraulic lines can move freely.	