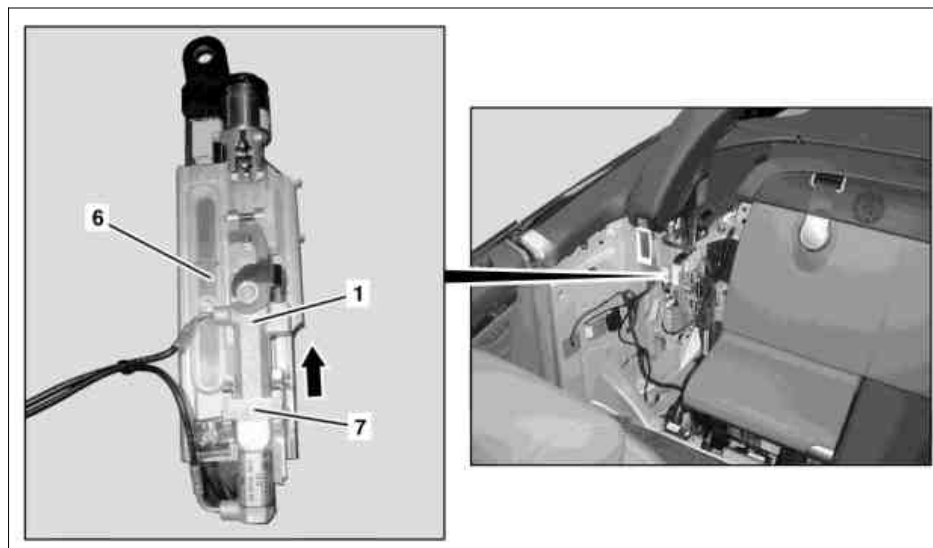


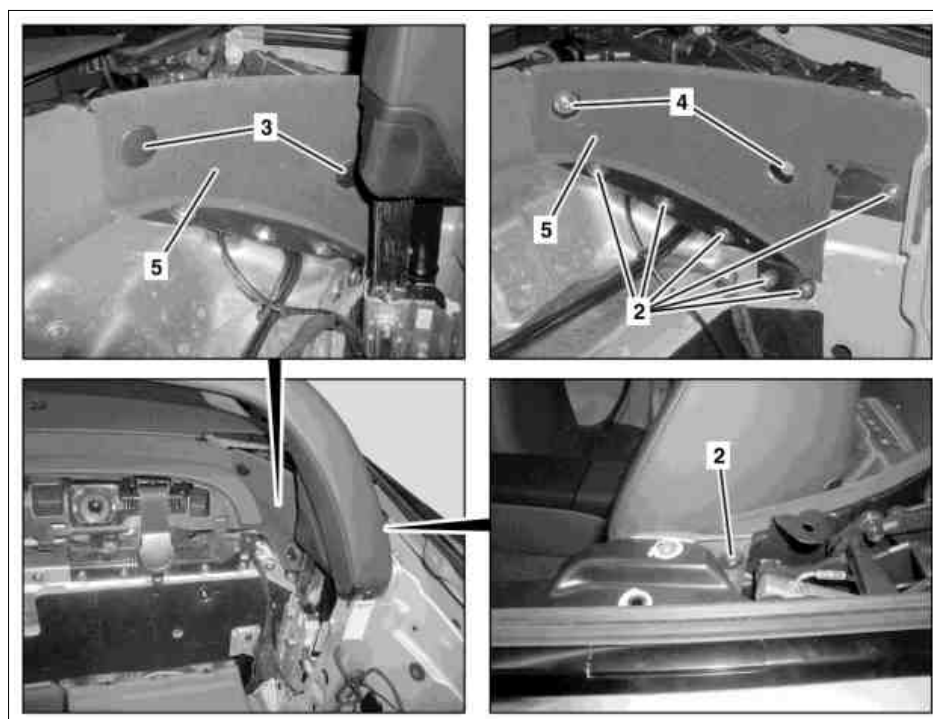
MODEL 230.4 except CODE (P99) Special model "AMG Black Series"

- 1 Hydraulic cylinder roll bar operation
 6 Supporting element, right
 7 Spring clip



P91.53-2007-05

- 2 Bolts
 3 Covers
 4 Bolts
 5 Trim



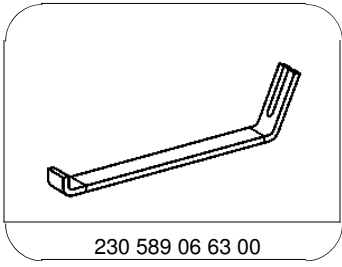
P91.53-2006-06

	Remove/install		
Danger!	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
Danger!	Risk of injury when performing check and repair work in area of rollover bar	Extend roll bar before working in the roll bar area. Keep body parts away from the moving area of the roll bar mechanical system.	AS91.00-Z-0003-01R
	Notes on Vario roof assembly work		AH77.30-P-0002-01R
1	Remove left side paneling in trunk		AR68.30-P-4800R
2	Mark installation position of hydraulic lines No. 100 and No. 60 in trunk	Mark too the installation position of the hydraulic and electrical lines, which are coupled and fastened to the hydraulic lines No. 100 and No. 60.	

3	Expose hydraulic lines No. 100 and No. 60 in luggage compartment up to UVS hydraulic unit	i Installation: Install new cable ties. Pay attention to installation markings.	
4	Lower trunk lid at rear and lock in trunk lid lock	i The trunk lid is in assembly position before it is closed.	
5	Switch on ignition, fully open Vario roof using Vario roof switch and raise roll bar using roll bar switch	i Make sure that during the Vario roof motion, no electrical or hydraulic lines are pinched and thus damaged. i If the trunk partition has been removed, then the trunk partition limit switch must be mechanically or electrically bridged.	
6	Switch off the ignition and remove the transmitter key from the EIS control unit	i On vehicles with code (889) Keyless-Go, press KEYLESS-GO start/stop button repeatedly until ignition is switched off. Remove the Keyless Go chip card or transmitter key from the vehicle and store beyond the range of the transmitter (at least 2 m).	
7	Remove interior trim at roll bar		AR68.30-P-1380R
8	Lower roll bar mechanically	i Installation: Raise roll bar using roll bar switch.	AR91.50-P-8400R
9	Remove side rear side paneling		AR68.30-P-4780R
10	Remove paneling on left center pillar		AR68.30-P-1077R
11	Remove retaining plate for power window of left rear side window	i Mark installation position of retaining plate and power window retaining screws. i Installation: Observe installation markings.	AR67.39-P-4150-01R
12	Remove left and right seat belt for securing case and load retention at rear		AR91.40-P-1143R
13	Remove bolts (2)	Nm	*BA68.30-P-1004-01A
14	Unclip covers (3) and remove bolts (4)	Nm	*BA68.30-P-1004-01A
15	Unlock trunk lid in trunk lid lock, open, and move to assembly position by folding up		
16	Move Vario roof manually to load assist position		
17	Secure Vario roof in load assist position	G	AR77.50-P-3000-02R *230589066300
18	Remove paneling (5)		
19	Expose hydraulic lines No. 100 and No. 60 on rear wall up to luggage compartment	i Installation: Install new cable ties.	
20	Detach hydraulic lines No. 100 and No. 60 on RVC [UVS] hydraulic unit	i Do not separate electrical connectors at the RVC hydraulic unit.	AR77.37-P-3500R
21	Remove right support element (6)	i Remove right support element (6) only as far as is necessary to access the hydraulic cylinder roll bar operation (1).	AR91.50-P-0020R
22	Remove holddown clip (7)	i Installation: The arrow on the holddown clip (7) must face upwards.	
23	Remove hydraulic cylinder roll bar operation (1) in direction of arrow from right support element (6)		
24	Install in the reverse order		
25	Perform function test on roll bar	i When doing so, raise and lower roll bar several times using the roll bar switch.	

Nm Trims, ornamental frames

Number	Designation	Model 230
BA68.30-P-1004-01A	Screw side interior compartment paneling to roll bar, rear wall	Nm 8



230 589 06 63 00

Support