

AR83.30-P-5555-01A	Drill hole into air conditioner housing for cleaning the evaporator		
--------------------	---	--	--

1 Drill dia. 15 mm hole (C) into air conditioner housing.

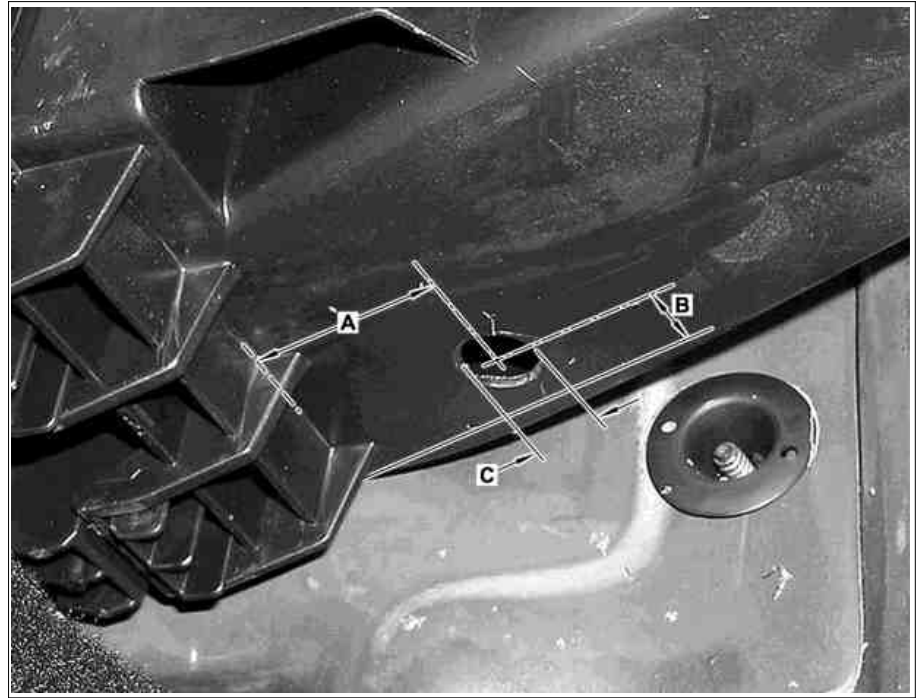
**i** Pay attention to dimensions (A) and (B).  
Dimension A = 30 mm  
Dimension B = 25 mm

2 Extract chips from vehicle interior and from air conditioner housing using a vacuum cleaner.

**i** At air conditioner housing through drilled hole.

3 Seal hole with sealing washer A 110 987 10 44.

**i** After cleaning the evaporator.



P83.10-2571-06