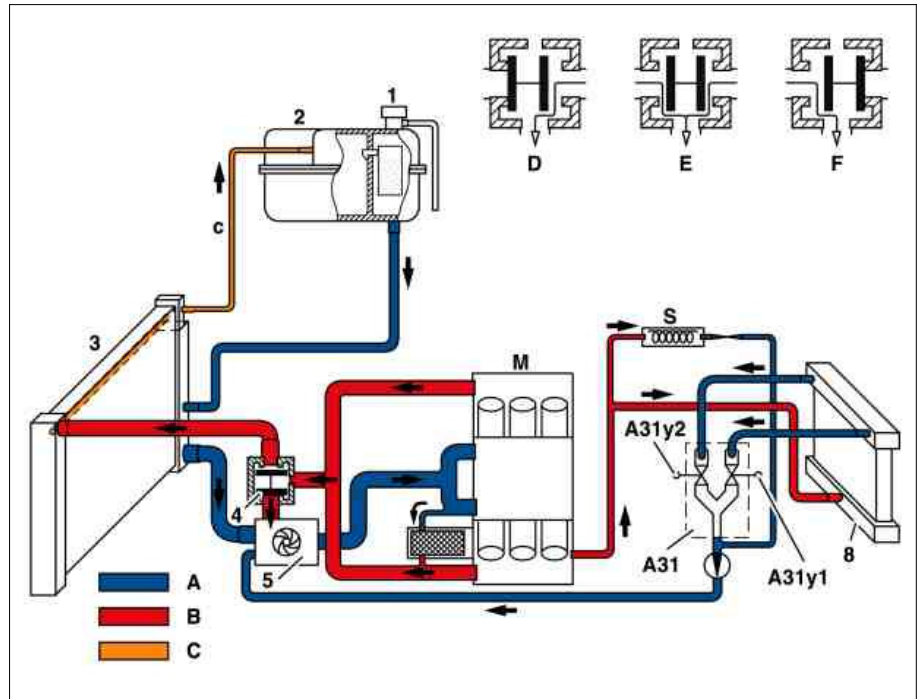


ENGINE 112

Diagram of coolant circuit model 210 with engine 112

- 1 2-stage coolant system cap
- 2 Coolant expansion reservoir with silicagel container
- 3 Radiator
- 4 Coolant thermostat (position when engine at operating temperature)
- 5 Coolant pump
- 6 Oil-water heat exchanger at oil filter
- 7 Vent pipe to coolant expansion reservoir
- 8 Heating system heat exchanger
- A31 Heating system delivery unit
- A31y2 Left duovalve
- A31y2 Right duovalve
- A Coolant return flow
- B Coolant feed
- C Bypass mode temperature < 87 °C



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- D Mixed mode temperature > 87 °C and < 102 °C thermostat opens, start of flow through radiator
- E Cooling mode temperature > 102 °C thermostat open, full flow through radiator

- M Engine
- S Windshield washer fluid reservoir, coolant heated

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