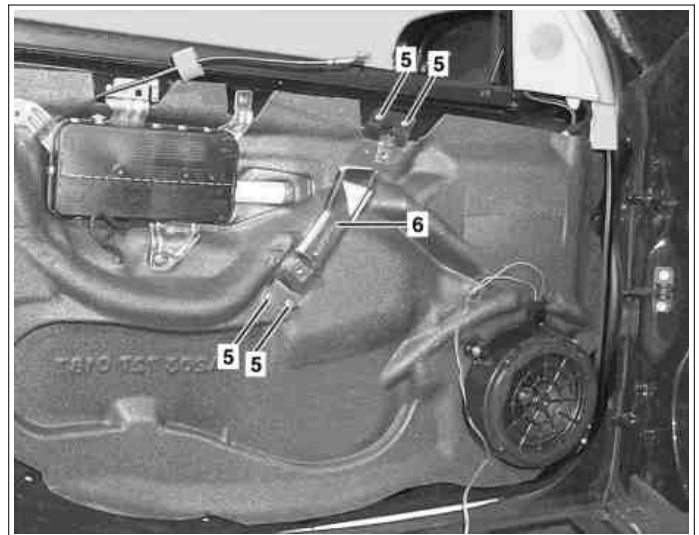
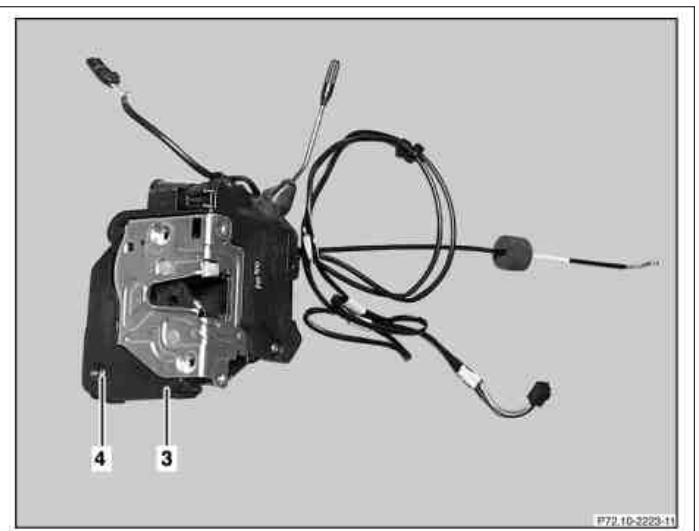
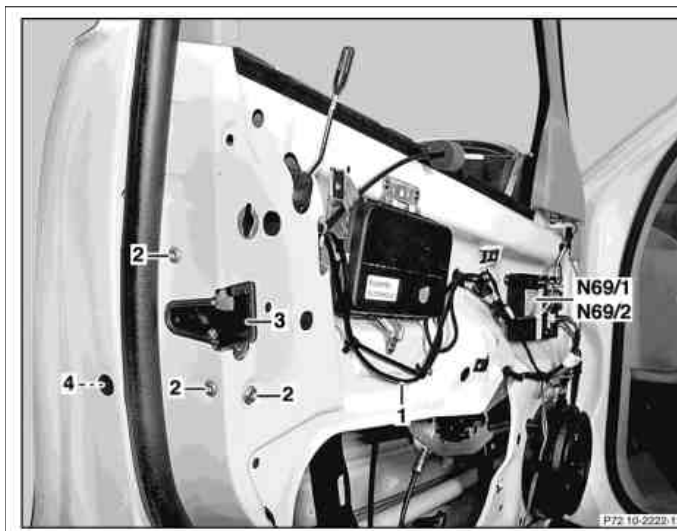


Shown on Model 203.0

- 5 Pop rivets
- 6 Bracket



P72.10-2246-11



P72.10-2221-08

Illustrated on Model 203.0

- 1 Cable

- 2 Screws of door lock
- 3 Door lock
- 4 Bolt, release lever

- N69/1 Door control module front left
- N69/2 Door control module front right

Modification notes

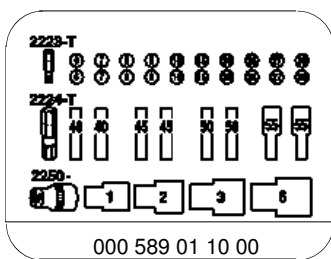
18.4.08	Value modified: Screw, self-adjusting clearance		*BA72.10-P-1012-01A
22.4.08	Note on adjusting play, newly included	Step 19	AR72.10-P-4011-02P

	Removing		
1	Remove front door lining		AR72.10-P-1000P
2	Remove sidebag unit		AR91.60-P-0690P
3	Drill out pop rivets (5) or cut off	Model 203.0 / 203.2 ⚠ Remove rivet residues and chips from door, danger of rust.	
4	Remove bracket (6)	Model 203.0 / 203.2	
5	Remove front door speakers	Model 203.7 With code (810) Sound system. i Remove only left speaker.	AR82.62-P-7845P
6	Pull foil off of inner door panel		
7	Remove outside door handle on front door	i Remove only lock cylinder and door handle.	AR72.10-P-2400P
8	Remove power window	i Drill out left power window rail only and unhook.	AR72.10-P-1800P
9	Remove couplings on line (1) from door control unit.	i On left front door control unit (N69/1), right front door control unit (N69/2).	
10	Expose cable (1) up to door lock (3)		

11	Remove screws from door lock (2)		*000589011000
12	Take out door lock (3) through access opening		
	Install		
13	Insert door lock (3) through access opening		
14	Tighten bolts on door lock (2).	 	*BA72.10-P-1006-01A *000589011000
15	Route line (1)	Up to left front door control unit (N69/1), right front door control unit (N69/2).	
16	Connect couplings on line (1) to door control unit	On left front door control unit (N69/1), right front door control unit (N69/2).	
17	Install power window	Rivet on left power window rail	AR72.10-P-1800P
18	Install outside door handle on front door		AR72.10-P-2400P
19	Adjust clearance		AR72.10-P-4011-02P *BA72.10-P-1012-01A
20	Carry out function check		
21	Glue foil to inner door panel		
22	Install loudspeaker in front doors	Model 203.7 With code (810) Sound system Install only left speaker.	AR82.62-P-7845P
23	Attach bracket (6)	Model 203.0 / 203.2	
24	Install sidebag unit		AR91.60-P-0690P
25	Install door lining in front door		AR72.10-P-1000P

Front door

Number	Designation		Model 203
BA72.10-P-1006-01A	Screw at door lock	Nm	7
BA72.10-P-1012-01A	Screw, self-adjusting clearance	Nm	9



Torx bit set