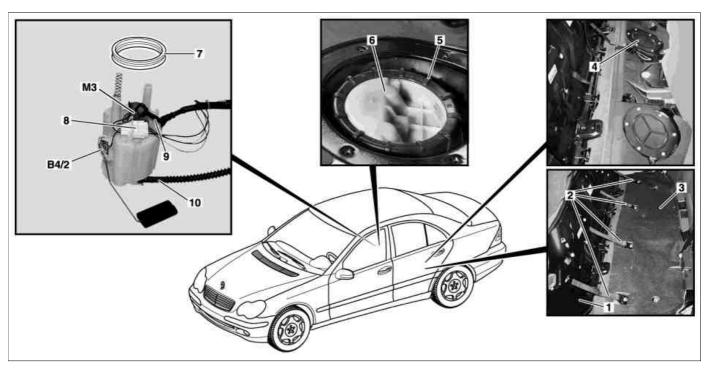
AR47.20-P-5710PR Remove/install fuel pump 3.8.06

ENGINE 111 in MODEL 203

112, 271, 272 (except 112.961) in MODEL 203, 209 273 in MODEL 209 **ENGINE**

ENGINE



P47.20-2050-09

- Rear seat cushion
- Retaining strap
- 3 Felt cover
- Сар

- 5 Ring nut
- 6 Locating cover 7
- Sectional sealing ring 8 Electrical connector
- Feed line

10 Return flow pipe

Right fuel level sensor B4/2

МЗ Fuel pump

Modification notes

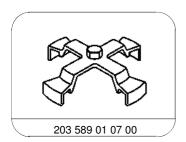
1.3.04	"Disconnect/connect battery ground line" removed	

XX	Remove/install		
⚠ Danger!	Risk of explosion caused by fuel igniting, risk of poisoning caused by inhaling and swallowing fuel and risk of injury to eyes and skin caused by contact with fuel.	No fire, sparks, open flames or smoking. Pour fuels only into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A
1	Pump fuel out of right-hand chamber of fuel tank	i Extract about 20 liters if fuel tank is full: ↓	
		Empty fuel tank, fill again.	AR47.10-P-4001P
2.1	Fold rear seat cushion (1) forwards	Vehicles with through-loading feature, code 287	AR91.12-P-1020P
2.2	Remove rear seat cushion (1).	Vehicles without through-loading feature.	
		Model 203.0	AR91.12-P-1020PC
		Model 209	AR91.12-P-1020QA
3	Unscrew bolts of retaining straps (2) for rear seat cushion (1)		
4	Lift felt cover (3) and place to one side		
5	Remove right cap (4)		
6.1	Use a claw-type wrench to unscrew ring nut (5)	Vehicles without USA version, code (494) or South Korea version, code (835)	
		Nm	*BA47.10-P-1003-01E
		3.	*203589010700
6.2	Open plug at fuel tank	Vehicles with USA version, code (494) or South Korea version, code (835)	AR47.10-P-4100-02PR
7	Remove locating cover (6) together with sectional sealing ring (7)	i Installation: Replace sectional sealing ring (7). Marking on locating cover (6) must be aligned with marking on fuel tank.	
8	Disconnect electrical connector (8) at fuel level sensor (B4/2)		

9	Remove feed line (9) at fuel pump (M3)	Installation: Replace O-ring of feed line (9), in order to avoid fuel escaping.
10	Pull fuel level sensor (B4/2) outwards slightly and detach return line (10) at fuel level sensor (B4/2)	
11		i Check the three supports on floor of fuel level sensor (B4/2) for damages, replace fuel level sensor (B4/2) with fuel pump (M3) if necessary.
12	Install in the reverse order	

Nm Fuel tank

Number	Designation		Model 203, 209 without code 494/835
BA47.10-P-1003-01E	Ring nut to fuel tank N	lm	85



Claw-type wrench