

P83.10-2118-09

Shown on Model 203.0

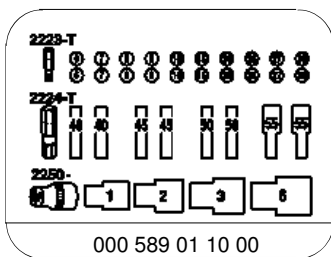
1 Screws

2 AC housing/heater housing

3 Connector

M2/6 Left blend air flap actuator motor

☒ ☒	Removing, installing		
1	Remove cover below instrument panel	i Driver's side.	AR68.10-P-1500P
2	Unscrew screws (1)	i Three screws. T Torx bit set	*000589011000
3	Remove actuator motor for left blend air flap (M2/6) from AC/heater housing (2)		
4	Disconnect connector (3) from actuator motor for left blend air flap (M2/6)		
5	Install in the reverse order		
6	Synchronize left blend air flap actuator motor (M2/6)	i STAR diagnosis tool.	



000 589 01 10 00

Torx bit set