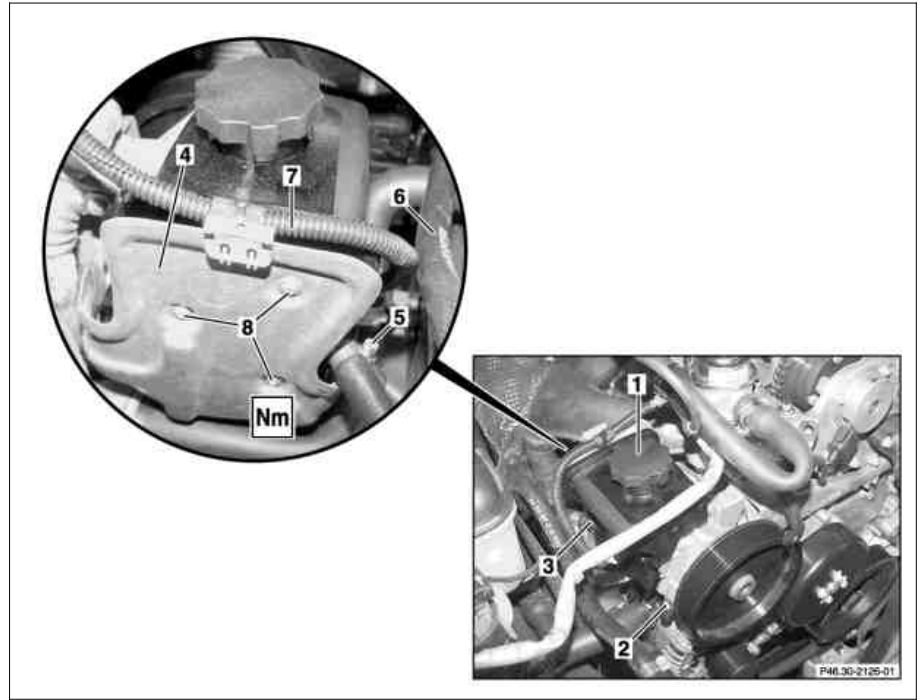


MODEL 203 with ENGINE 271 except CODE (480) Rear axle level control system

MODEL 209, 211 with ENGINE 271












- 1 Plug, expansion reservoir of power steering pump
- 2 Connection, high pressure expansion hose
- 3 Connection, return line
- 4 Shield
- 5 Hose clamp
- 6 Return flow pipe
- 7 Alternator line B+
- 8 Torx screws



P46.30-2127-06

Modification notes

8.3.05	Connection fitting, high pressure expansion hose to power steering pump	Model 203 with engine 271.921/940/942/946/948	
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 	Remove/install		
1	Open engine hood	Model 203 Model 209 Model 211	AR88.40-P-1000P AR88.40-P-1000Q AR88.40-P-1000T
2	Remove poly-V belt		AR13.22-P-1202QK
3	Extract steering oil from expansion reservoir of power steering		*210589007100
4	Unscrew connector (2) from high pressure expansion hose on power steering pump	 Installation: Replace sealing rings.  Model 203, 209  Model 211	*BA46.30-P-1002-01D *BA46.30-P-1001-01M
5	Loosen hose clamp (5), return line (6) from connector (3)		*129589009100
6	Detach shield (4) with alternator line B+ (7)	 Remove TORX bolts (8).	
7	Remove power steering pump	 Bolts are located in the front and rear.  Model 203, 209  Model 211	*BA46.30-P-1001-01D *BA46.30-P-1006-01M
8	Install in the reverse order		
9	Fill power steering pump and bleed	Model 203, 209 Model 211	AR46.30-P-0010P AR46.30-P-0010T

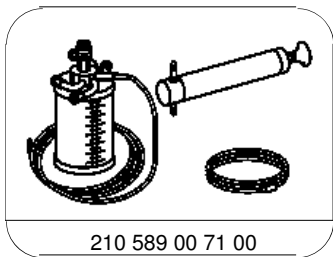
 Power steering pump

Number	Designation	Model 203 with engine 111, 271 except code 480	Model 209 with engine 112, 113, 156, 271, 612

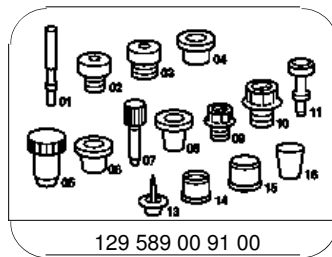
BA46.30-P-1001-01D	Bolt, power steering pump to control housing	Nm	20	20
BA46.30-P-1002-01D	Connection fitting, high-pressure expansion hose/line to power steering pump	Nm	40	-

Nm Power steering pump

Number	Designation		Model 211 with engine 271
BA46.30-P-1001-01M	Connection fitting, high-pressure expansion hose/line to power steering pump	Nm	40
BA46.30-P-1006-01M	Bolt, power steering pump mount to timing case cover	Normal threads	Nm 20
		Self-tapping threads	Nm 35



Hand pump



Set of stop plugs