

MODEL 203 as of 24.4.04 with CODE (523) MB Audio 20 radio

1 Bolts




A2 Radio



P82.60-4728-11

**Modification notes**

24.5.06	"Disconnect/connect ground line on battery" removed		
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 	Remove/install		
1.1	Transfer basic data from radio (A2) to STAR DIAGNOSIS  Connect STAR DIAGNOSIS and read out fault memory	When replacing radio (A2).  <b>i</b> <b>Installation:</b> transfer temporarily stored basic data to the new radio (A2).  STAR DIAGNOSIS diagnosis system	  <a href="#">AD00.00-P-2000-04A</a>  <a href="#">*WH58.30-Z-1048-13A</a>
2	Remove upper control panel control unit.		<a href="#">AR54.21-P-1262PA</a>
3	Remove control and operating unit		<a href="#">AR83.40-P-6350PA</a>
4	Remove bolts (1)		
5	Withdraw radio (A2)		
6	Detach coupling from radio (A2)		
7	Cover fiber optic cable   Notes on fiber optic cable	<b>i</b> Install caps on fiber optic cable connector and equipment connector. Model 129, 163, 168, 170, 202, 203, 208, 209, 210, 215, 220, 230, 414, 463.243/244/245/246/247/248/249/250/254/309/322/323/332/333	<a href="#">AR82.95-P-0005-01A</a> <a href="#">AH82.70-P-0001-02A</a>
8	Install in the reverse order		

**Commercially available tools**

Number	Designation	
WH58.30-Z-1048-13A	STAR DIAGNOSIS diagnosis system, Compact Passenger Car	6511 1801 00