

P88.30-2104-09

1 Bumper
2 Clips

3 Screw
7 Bracket

8 Guide



P88.30-2099-09

4 Nut
5 Screw

6 Nut
10 Adjustment bolt

11 Nut
"b" Gap dimension

Modification notes

16.2.00	Value changed from 20 Nm to 6 Nm	Value modified in BA88.20-P-1002-02A Model 203	*BA88.20-P-1002-01A
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	Removing		
1	Remove trim in trunk	Left and right side wall paneling and trunk floor paneling.	AR68.30-P-4600P
2.1	Disconnect PTS, rear bumper connector (X35/28)	With code 220a (Parktronic system).	

3	Remove clips (2) from inner fender and rear bumper		
4	Unscrew bolt (3)	Left and right side	
5	Unscrew screw from rear exhaust mount		
6.1	Unscrew nuts (4, 11) and screw (5)	Without code 550 (trailer hitch) Left and right side	
6.2	Loosen nuts (6) on adjustment screw (10)	With code 550 (trailer hitch). Left and right side	
7	Remove bumper (1)		
	Install		
8	Convert M-AMG bumper Retrofit AMG trim parts	Refer to installation instructions for accessories.	AZ88.00-P-0001L
9.1	Install bumper (1)	Without code 550 (trailer hitch). When installing ensure that mount (7) are moved into guides (8) on left and right.	
9.2	Install bumper (1)	With code 550 (trailer hitch). When installing ensure that mount (7) are moved into guides (8) on left and right. Move adjustment screws (10) into retaining sheet metal plates.	
10	Screw in bolts (3)	Move bumper until edge of bumper (1) is flush with edge of rear fender. Check bumper gaps (1), correct if necessary. Left and right side 	*BE88.20-P-1002-01A *129589032100
11.1	Screw in nut (4) and screw (5)	Without code 550 (trailer hitch). Left and right side 	*BA88.20-P-1005-01A *BA88.20-P-1009-01A
11.2	Screw in nuts (11)	Without code 550 (trailer hitch). Left and right side 	*BA88.20-P-1002-01A
12.1	Position nuts (6) and tighten	With code 550 (trailer hitch). Tighten nuts (6) only to point that it is possible to turn the adjustment bolts (10). Adjust uniform gap on bumper (1) with adjustment bolts (10).	
13	Screw screw into rear exhaust mount		
14	Press in clips (2)		
15	Connect rear bumper PTS connector (X35/28)	With code 220a (Parktronic system).	
16	Install paneling in trunk	Left and right side wall paneling and trunk floor paneling.	AR68.30-P-4600P

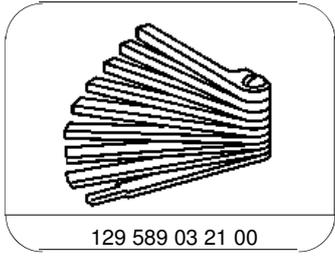
Bumper gap dimensions

Number	Designation	Model 203
BE88.20-P-1002-01A	Di- men- sion Rear bumper, gap dimension "B"	mm 6
	See picture	AR88.20-P-2200E

Bumper

Number	Designation	Model 203
BA88.20-P-1002-01A	Nut of rear bumper to rear center section	Nm 6
BA88.20-P-1005-01A	Bolt with seal washer of rear bumper to side fender	Nm 8

BA88.20-P-1009-01A	Screw for bumper on side wall in area of taillamp	Nm	6
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Feeler gauge