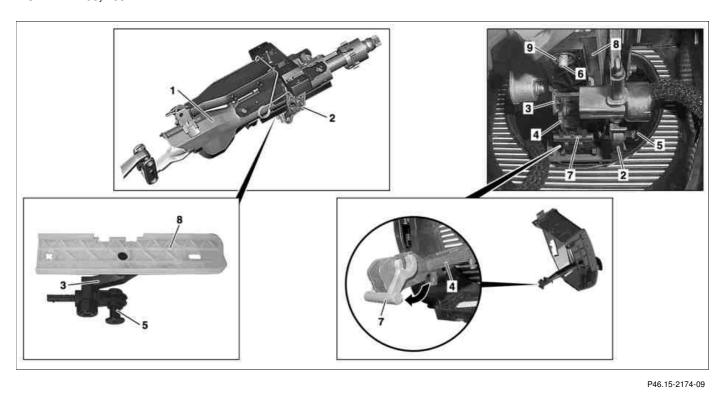
AR46.15-P-0200P		Replace catch on mechanical steering column adjustment
MODEL	203, 209	



1 Jacket tube	
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Grip arm

- 2 3 Locking lever
- Slide

4 5 6 Pin

Retaining bolt

Toggle Lock

7

8 9 Locking plate 23.5.06

Modification notes

16.5.06	"Disconnect/connect ground line on battery" removed	
10.5.00	Disconnect/connect ground line on battery removed	

XX	Remove/install		
⚠ Danger!	Risk of injury Injuries may result when performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
())	Notes on performing repair, body work and welding on vehicles with airbags and ETR units		AH91.00-P-0002-01M
1	Position steering wheel horizontal	i Front wheels in straight ahead position	
2	Remove steering wheel		AR46.10-P-0100P
3	Remove steering column switch module	See: ↓ Remove/install jacket tube: Model 203 except 203.081/084/281/284 Model 203.081/084/281/284 Model 209	<mark>AR46.10-P-0400P</mark> AR46.10-P-0400PA AR46.10-P-0400Q
4	Remove left cover below instrument panel		AR68.10-P-1500P
5	Remove absorber under instrument panel	i Note the installation position of the absorber.	
6	Swivel locking handle (7) forwards (arrow) until it latches in the handle arm (4).		
7	Detach handle arm (4) from carriage (3)	i Carefully pry off handle arm (4) from carriage (3).	
8	Detach clamping lever (2) from slider (3)	i Pull bolt (5) out of slider (3).	
9	Detach locking plates (9) from retaining bolts (6)	i Installation: Replace locking plates (9) (3 in total).	
10	Remove catch (8) from retaining bolt (6)		
11	Install in the reverse order		
12	Read out fault memory and erase if required	STAR DIAGNOSIS diagnosis system	*WH58.30-Z-1048-13A
₩ A D	Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A

Commercially available tools

Number	Designation	
WH58.30-Z-1048-13A	STAR DIAGNOSIS diagnosis system, Compact Passenger Car	6511 1801 00