MODEL 203.0 /2 with CODE (414a) Glass electric sliding/tilting roof
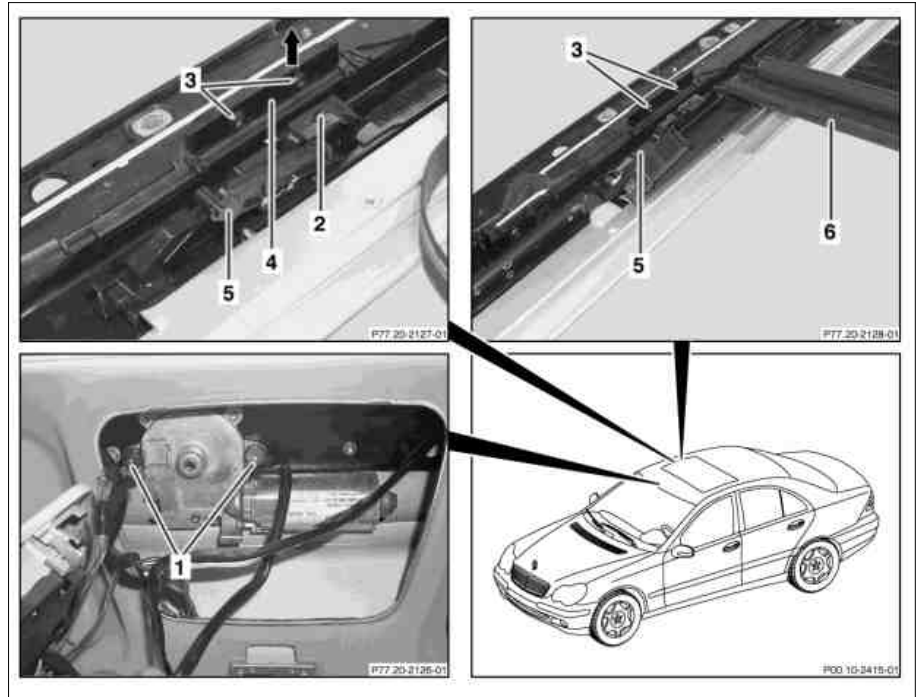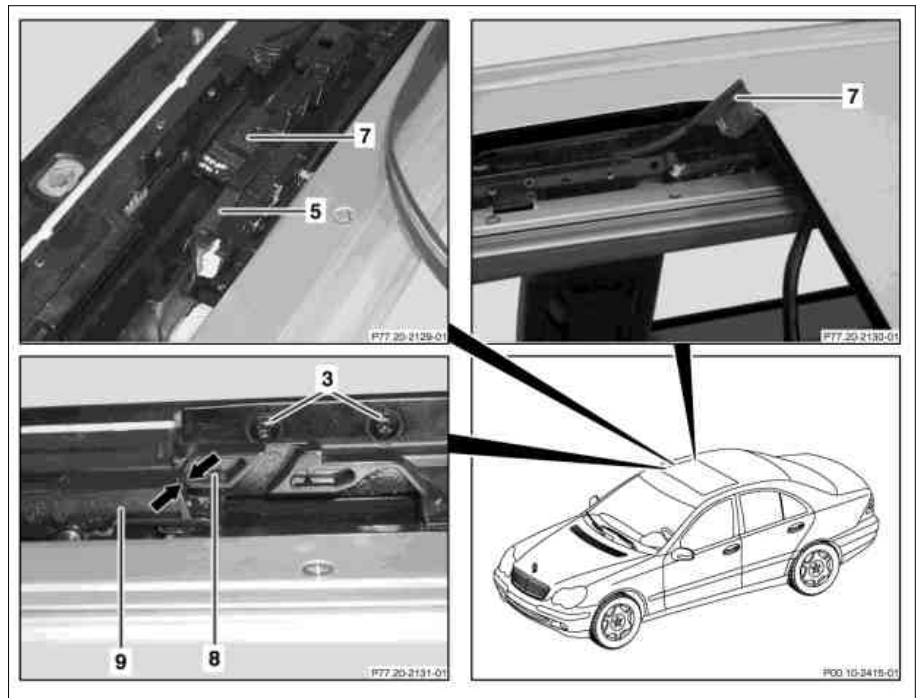
Shown on Model 203.0

1 *Screw of sliding roof drive*
2 *Screw of cable to tilt angle*
3 *Cover bolt*
4 *Cover*
5 *Tilting bracket*
6 *Water drain channel*

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Shown on Model 203.0

3 *Cover bolt*
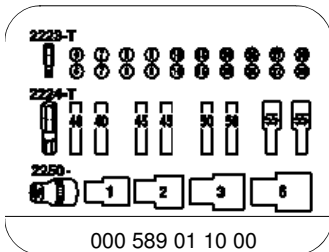5 *Tilting bracket*
7 *Cable*
8 *Tip*
9 *Lever*

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⛶ ⛶	**Removing, installing**		
⚠ **Danger!**	**Risk of injury** to **fingers being jammed or squeezed** when removing and installing or aligning hoods, doors, trunk lid/tailgate and sliding roof.	When moving components ensure that no body parts or limbs are in the area of movement.	AS00.00-Z-0011-01A
1	Remove sliding/pop-up roof cover		AR77.20-P-1000P
2	Operate sliding roof switch in close direction until the sliding roof drive switches off		
3	Remove water drain channel (6)		
4	Detach overhead control panel (N70)	ℹ refer to ↓ Remove and install overhead control panel control module	AR82.20-P-1000P
5	Slacken bolts (1)	Nm ⚙ Torx bit set	*BA77.20-P-1002-01A *000589011000

6	Decouple sliding roof drive from sliding/tilting roof surround	ⓘ until the drive gear is no longer meshed with the cables (7). ⓘ **Installation:** Before fastening sliding roof drive, check position of tip (8) in relation to edge of lever (9). The tip in the opening on the tilting bracket should coincide with the edge of the lever in front. Correct tilting bracket if necessary. Ⓝ	*BA77.20-P-1003-01A
7	Unscrew screws (2) on both sides		
8	Remove screws (3) on both sides		
9	Pull off cover (4) in direction of arrow on both sides		
10	Push tilting bracket (5) approx. 10 cm to rear on both sides		
11	Push cable (7) forward about 10 cm on both sides		
12	Pull out pull cable (7) toward rear on both sides		
13	Install in the reverse order		

Ⓝ **Electric sliding roof**

Number	Designation			Model 203.0/2
BA77.20-P-1002-01A	Screw on sliding roof drive	TORX	Nm	4
		Hexagon socket	Nm	4
BA77.20-P-1003-01A	Screw on sliding/pop-up roof frame		Nm	8

000 589 01 10 00

Torx bit set