

P77.20-2117-09

Shown on model 203.0

- 2 Paneling
- 3 Tilting/sliding roof cover
- 4 Rubber bellows

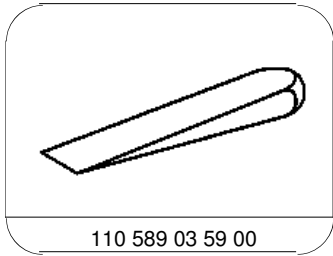
- 5 Bolts
- 6 Connector

1 Covering

☒ ☒	Remove/Install		
⚠ Danger!	Risk of injury to fingers being jammed or pinched when Remove/install or aligning hoods, doors, trunk lid/tailgate or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011-01A
1	Slide paneling (2) on sliding roof to rear		
2	Move tilting/sliding roof approx. 20 cm toward rear		
3	Remove covering (1)	<ul style="list-style-type: none"> i Model 203.0: Press covering (1) away at center with plastic wedge before removal i Model 203.2: Press covering (1) away at center and side with plastic wedge before removal. i Installation: Position covering from inside toward outside S Mounting wedge 	*110589035900
4	Move tilting/sliding roof to tilt position		
5	Remove rubber bellows (4) on both sides	i Do not damage rubber bellows (4).	
6	Unscrew bolts (5) on both sides	<ul style="list-style-type: none"> i Installation: Screw in bolts (5) and when tightening: <li style="text-align: center;">↓ adjust tilting/sliding roof panel Nm Bolt, tilting/sliding roof cover to tilting bracket mount 	AR77.20-P-1100P *BA77.20-P-1004-01A
7	Unclip connector (6)	<ul style="list-style-type: none"> i Unclip from frame of tilting/sliding roof cover with mounting wedge, do not damage frame S Mounting wedge 	*110589035900
8	Disconnect connector (6)		
9	Remove tilting/sliding roof cover (3)		
10	Install in the reverse order		
11	Perform teach-in procedure for sliding roof obstruction sensor	Diagnosis system STAR DIAGNOSIS	AD00.00-P-2000-04A *WH58.30-Z-1048-13A

Nm Sliding roof - Electrics

Number	Designation	Model 203.0/2
BA77.20-P-1004-01A	Bolt, tilting/sliding roof cover to tilting bracket mount	Nm 4



110 589 03 59 00

Mounting wedge

Commercially available tools

Number	Designation	
WH58.30-Z-1048-13A	STAR DIAGNOSIS diagnosis system, Compact Passenger Car	6511 1801 00