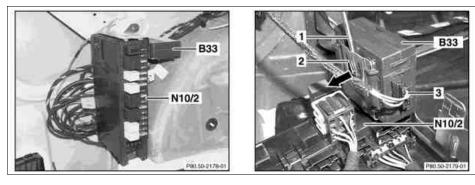
## AR80.50-P-0001PRemoving and installing inclination sensor (anti-towing sensor)MODEL203 with CODE (551a) Anti-theft alarm system (ATA)

## Shown on Model 203.0

- 1 Screwdriver 2 Bracket 3 Connector
- B33 ATA sensor N10/2 Rear SAM control module with fuse and relay module



P80.50-2177-04

XX	Removing, installing		
1.1	Remove paneling in trunk	<b>i</b> Remove left side wall paneling in trunk.	
		Model 203.0	AR68.30-P-4600P
		Model 203.7	AR68.30-P-4600PB
1.2	Remove and install paneling in rear	i Remove left side paneling.	
		Model 203.2	AR68.30-P-4780PA
2	Remove rear SAM control module with fuse and relay module (N10/2)		
3	Disconnect connector (3) from ATA inclination sensor (B33)		
4	Remove ATA inclination sensor (B33) from bracket (2)	<b>i</b> Press lug (2) in direction of arrow with screwdriver (1).	
5	Install in the reverse order		