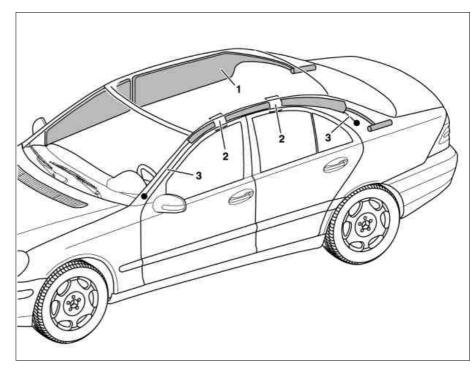
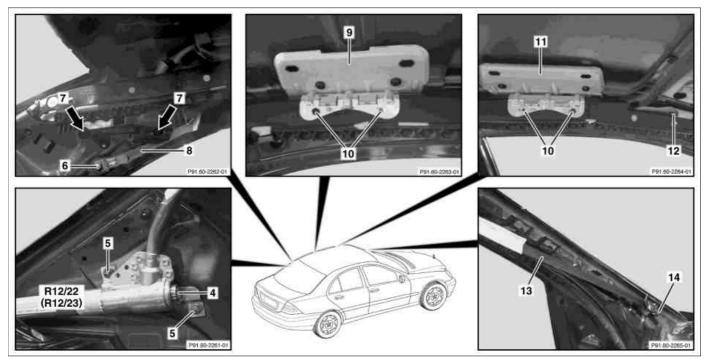
AR91.60-P-0693P		Removing, installing windowbag
MODEL	203.0	

- 1 Windowbag
- 2 Bracket for windowbag to roof
- З Check straps



P91.60-2266-06

4.2.10



4	Clutch

- Nut 5 6 7 8
- Bolt
- Clips
- Rear check strap

9 Bracket

- 10 Bolts
- 11 Bracket
- 12 Clamp 13
- Front check strap

14 Bolt R12/22 Left rear windowbag squib Right rear windowbag squib R12/23

X	Remove/install		
⚠ Danger!	or repair work on airbag or emergency tensioning retractor units.	Store airbag unit with deployment face up, do not subject to temperatures above 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
	Important instructions for performing repair, body work and welding on vehicles with airbags and emergency tensioning retractor units	Models 203, 215, 220	AH91.00-P-0002-01M

P91.60-2260-09

	Assessment of airbag and belt tensioner units in accident vehicles	Models 129 as of 1.7.93, 163, 168, 170, 202 as of 1.7.93, 203, 208, 210, 215, 220, 463, 638, 901, 902, 903, 904	AH91.00-P-0006-01B
i	Legal regulations on handling and storing airbags and emergency tensioning retractors	Models 124, 129, 140, 163, 168, 170, 202, 20 208, 210, 215, 220, 314, 316, 318, 461, 463, 638, 901, 902, 903, 904, 950, 952, 953, 954, 970, 972, 974, 975, 976	34,H91.00-P-0004-01A
()	Note on functional reliability of windowbag		AH91.60-P-0693-01A
1	Remove headliner		AR68.30-P-4300P
2	Release connector (4) and disconnect	i On left/right rear windowbag squib (R12/22, R12/23).	
3	Unscrew nut (5)	Nm Nut for windowbag inflator	*BA91.60-P-1007-01A
4	Remove bolts (6, 14)	i At rear (8) and front (13) check straps.	
		Nm Screw for windowbag check strap	*BA91.60-P-1008-01A
5	Unclip clips (7)		
6	Remove screws (10)	Mm Screw for windowbag in the latching plate area	*BA91.60-P-1009-01A
7	Detach windowbag (1) from the brackets (9, 11)		
8	Detach clamp (12)		
9	Remove windowbag (1)	If the windowbag (1) is replaced, the defective unit must be disposed of properly:	L
₩°05	Notes on disposing of airbag and emergency tensioning retractor units		OS91.00-P-0001-01A
		Make airbag units unusable	AR91.60-P-0611A
10	Install in the reverse order		
11	Read out fault memory		
₩ A D	Connect STAR diagnosis tool, read out diagnostic trouble code memory and erase		AD00.00-P-2000-04A

^{Nm} Airbag

Number	Designation		Model 203
BA91.60-P-1007-01A	Windowbag gas generator nut/bolt	Nm	8
BA91.60-P-1008-01A	Screw for windowbag check strap	Nm	5
BA91.60-P-1009-01A	Screw for windowbag in the latching plate area	Nm	5