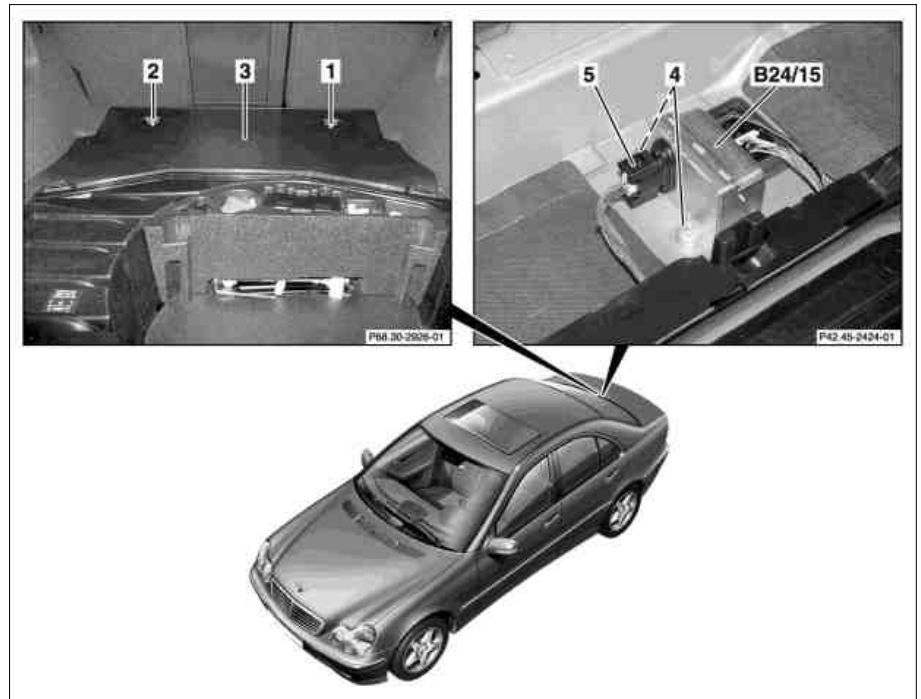


Shown on model 203

- 1 Screw
- 2 Anchoring lug
- 3 Cover behind rear seat
- 4 Nuts
- 5 Electrical connector

B24/15 Turn rate and lateral acceleration sensor



P42.45-2423-06

Modification notes

25.11.08	Road test procedure with STAR DIAGNOSIS restricted (after replacing sensor)	Step 9	
	Perform initialization of DTR control unit after replacing sensor, added	Step 10	

Remove/install			
1	Remove trunk floor paneling		
2	Remove bolt (1)	<b>i</b> On left and right <b>Nm</b>	*BA68.50-P-1002-03A
3	Remove anchoring lug (2)	<b>i</b> On left and right.	
4	Remove cover behind rear seat (3)		
5	Unscrew nuts (4)		
6	Remove sensor (B24/15)	<b>i</b> Observe correct installation position. The sensor (B24/15) is sensitive to shock.	
7	Disconnect electrical connector (5)		
8	Install in the reverse order		
9	Carry out road test as per STAR DIAGNOSIS	After replacing the sensor (B24/15)	
10	Perform initialization of DTR control unit with STAR DIAGNOSIS	After replacing sensor (B24/15) on vehicles with code (219) Distronic (DTR)	

**Nm** Cargo retainers

Number	Designation		Model 203	Model 209
BA68.50-P-1002-03A	Bolt, front trunk anchoring lug	Nm	20	20