AR47.10-P-4100-02PR

<table>
<thead>
<tr>
<th>Number</th>
<th>Designation</th>
<th>Model 203, 209</th>
<th>Model 203, 209</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>without code 494/835</td>
<td>with code 494/835</td>
</tr>
</tbody>
</table>

| BA47.10-P-1003-01E | Ring nut to fuel tank | Nm 85 | - |
| BA47.10-P-1008-01E | Screw clamp clamping ring to fuel tank | Nm - | 4 |

---

**Risk of explosion** caused by fuel igniting, risk of poisoning caused by inhaling and swallowing fuel and risk of injury to eyes and skin caused by contact with fuel.

No fire, sparks, open flames or smoking. Only pour fuels into suitable and appropriately marked containers. Wear protective clothing when handling fuel.

---

**Fuel tank**

**Repair materials**

<table>
<thead>
<tr>
<th>Number</th>
<th>Designation</th>
<th>Order number</th>
</tr>
</thead>
<tbody>
<tr>
<td>BR00.45-Z-1002-06A</td>
<td>Lubricating paste, rubber parts 2.5 kg, DB supply specification 6867.00</td>
<td>A 000 989 01 60</td>
</tr>
</tbody>
</table>

---

**Open latch**

1. Unlock, disconnect and set aside all electrical connectors to fuel filter (1a) or locating cover (1b) and fuel tank pressure sensor (B4/3).

2. Remove fuel line (2) to fuel filter (1a) and set aside.

3. Use a claw-type wrench to unscrew the ring nut (3).

4. Loosen screw clamp (3b), carefully force apart clamping ring (3) and take it off.

5. Release fuel filter (1a) or locating cover (1b) from fuel tank.

6. Vehicles with CLIC clamps (A): only open and close CLIC clamps (A) with clamp pliers.

---

© Daimler AG, 8/6/14, G/07/10 / ar47.10-p-4100-02pr / Open, close latch

MODEL 203, 209 Verschluss am Kraftstoffbehälter′
Never use pointed or sharp tools to remove the fuel hoses (2), otherwise these may be damaged.

Collect feathering out fuel with an absorbent rag.

Close latch:

5 Replace seal (4), attach to fuel tank and apply lubricant paste.

6 Take hold of it through the ring nut (3a) or clamping ring (3b) and lead fuel filter (1a) or locating cover (1b) into the opening on the fuel tank and press on firmly.

7.1 Check for correct seating of the seal (4) and tighten ring nut (3a) using a "claw wrench".

7.2 Check for correct seating of the seal (4), attach clamping ring (3b) and tighten screw clamp using a "torque wrench" and flexible extension.

Aid of helper required! The recess points on the clamping ring (3b) and fuel tank must coincide.

8 Mount fuel line (2).

Installation: Replace the CLIC clamps (A). One should not use any screw clamps or spring bracket clamps otherwise leakage and personal injury or damage to equipment and the environment can occur.

9 Mount all electrical connectors.