

**Test values for rear side window**

Number	Designation	Model 209.3
BE67.30-P-1002-01E	Gap between door window and rear side window Dimension "b"	8

**Nm Side windows**

Number	Designation	Nm	Model 209
BA67.30-P-1001-01B	Screw, rear side widow to power window	Nm	9
BA67.30-P-1003-01B	Bolt for rear side window stops	Nm	9

- Deactivate short stroke lowering; for this purpose remove left door contact switch (S17/3) and/or right door contact switch (S17/4).
- Disconnect coupling.
- Remove rubber grommets.

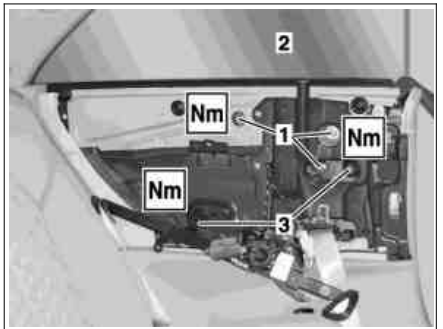


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- Loosen bolts (1).
- Slide rear side window (2) upward until stay is located approx. 1.5 mm in roof seal.

**i** Simultaneously adjust gap between door and rear side window (2) to 8.0 mm at top and bottom.

- Tighten bolts (1) hand-tight.
- Lower rear side window (2) and move up.



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- Check gap pattern, correct if necessary.

**i** 8+1 mm at top and bottom. If gap pattern cannot be reached, loosen rear side window height stops (2) (tension on window is released and window moves into position).

- Remove rubber grommets.
- Loosen bolts (3) for stops.
- Press stops downward until a resistance can be felt.

- Tighten bolts (3) for stops **Nm**
- Tighten bolts (1) **Nm**
- Install left door contact switch (S17/3) and/or right door contact switch (S17/4)
- Insert coupling.