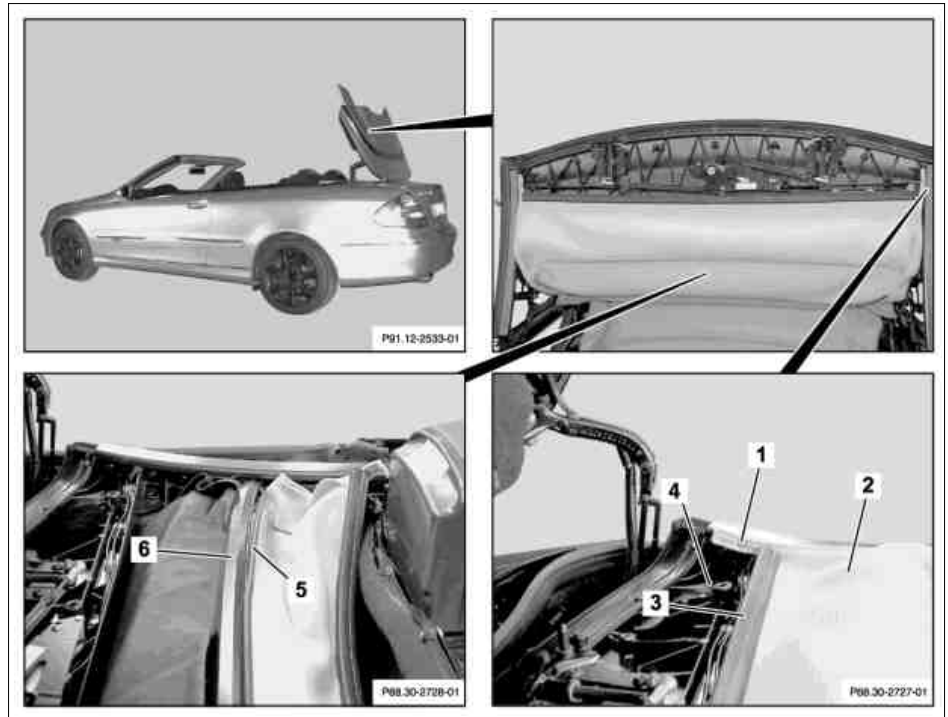


MODEL 209.4

- 1 Rivet
- 2 Inner headliner
- 3 Rubber lip
- 4 Soft top catch mounting plate
- 5 Rubber lip
- 6 Roof bow



P68.30-2729-06

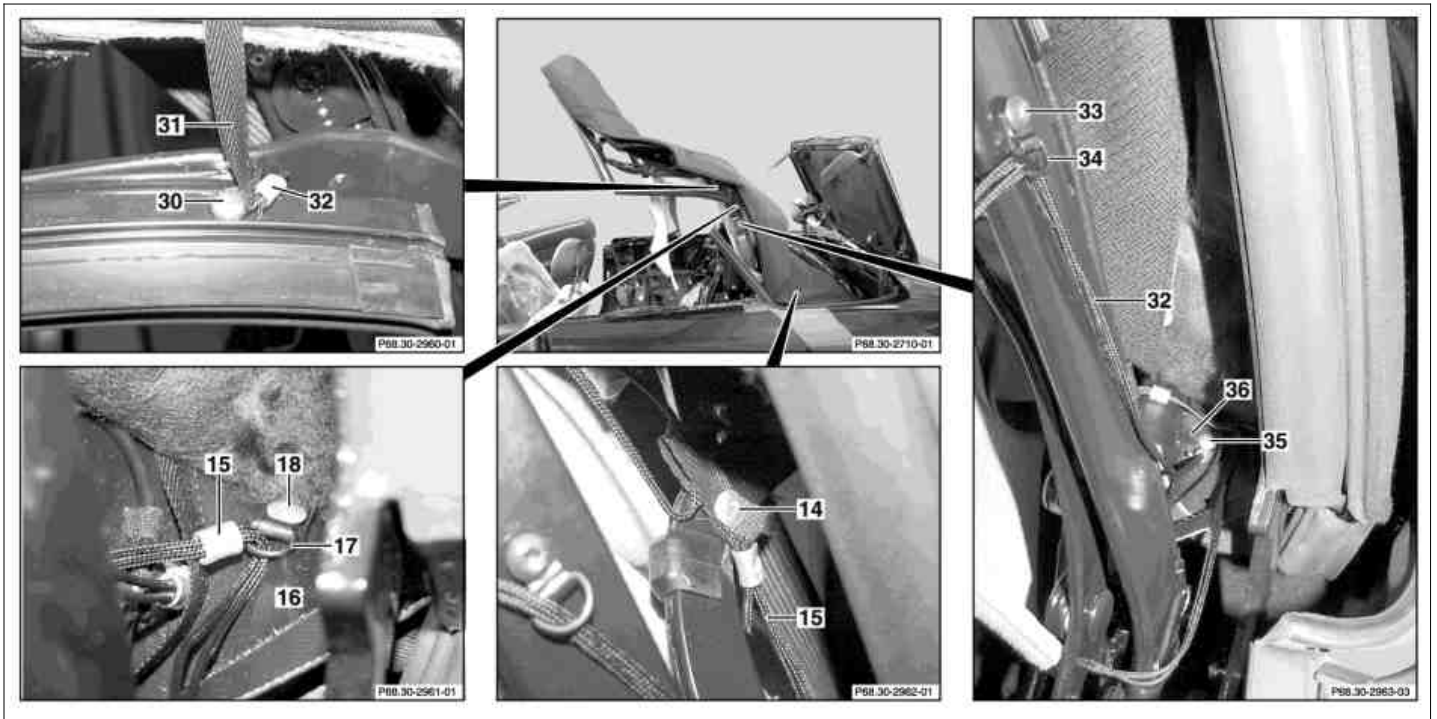


P68.30-2959-09

- 7 Rivet
- 8 Tensioning strap
- 9 Tensioning strap mount

- 10 Roof bow
- 11 Rivet
- 12 3rd roof bow

- 13 Rubber tensioning strap

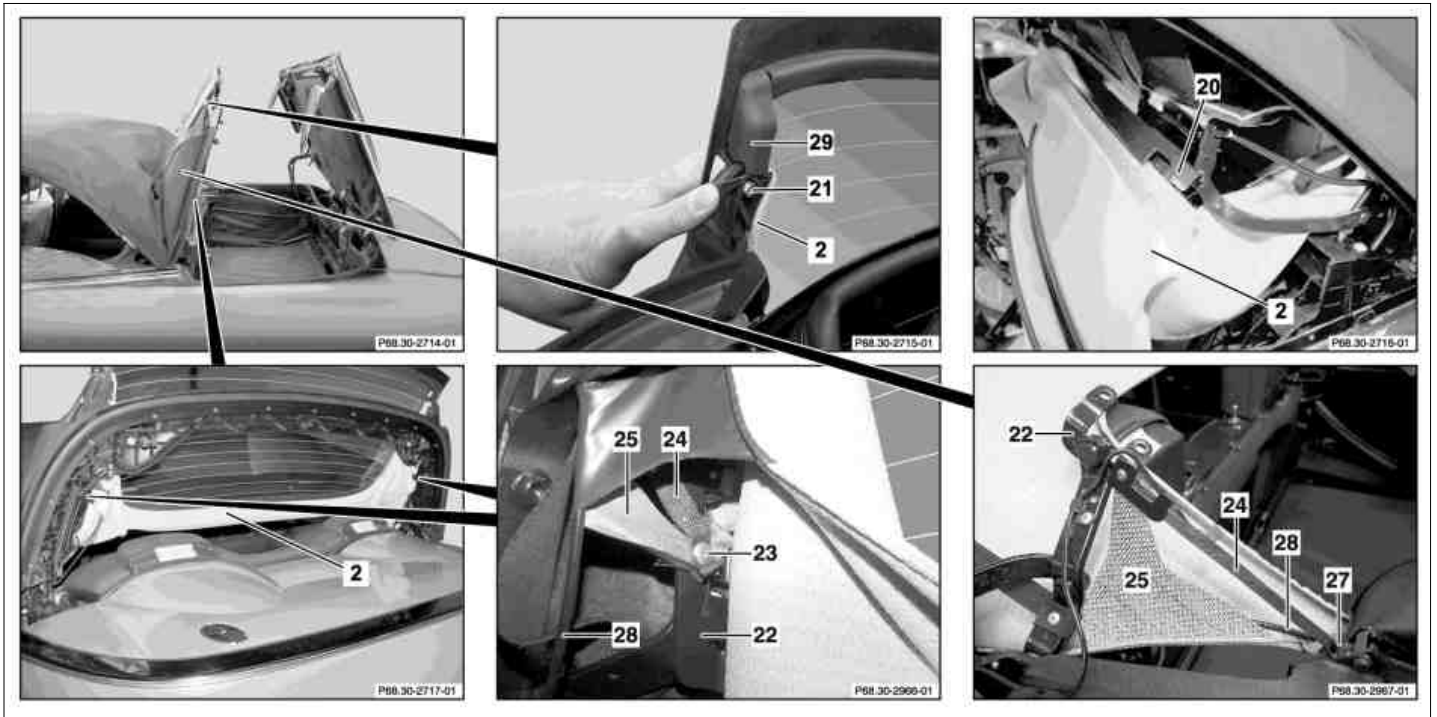


P68.30-2964-09

- 14 Rivet
- 15 Tension cable
- 16 Soft top bow
- 17 Eyelet

- 18 Rivet
- 30 Rivet
- 31 Tensioning strap
- 32 Tension cable

- 33 Bolt
- 34 Eyelet
- 35 Rivet
- 36 Bracket



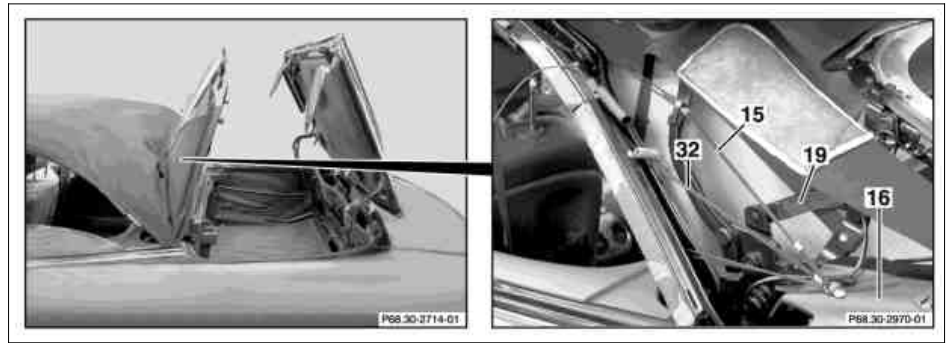
P68.30-2969-09

- 2 Inner headliner
- 20 Roof bow
- 21 Nut
- 22 Mounting hinge

- 23 Rivet
- 24 Textile tensioning strap
- 25 Tensioning strap

- 27 Eyelet
- 28 Cross strut
- 29 Rear window frame

- 15 Tension cable
- 16 Soft top bow
- 19 Convertible soft top linkage
- 32 Tension cable



P68.30-2971-04

	Remove		
⚠ Danger!	Risk of injury. Injury may occur when performing check and repair work in the area of the roll bar	Before working near the roll bar, pull out the rear head restraints by hand. Keep body parts out of the area where the roll bar extends.	AS91.00-Z-0003-01QA
⚠ Danger!	Risk of injury. Moving parts can pinch, crush or, in extreme cases even sever extremities.	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
	General notes on riveting	Model 168, 171, 203, 209, 211, 215, 230, 240, 414, 639	AH60.00-P-0003-01N
1	Cover vehicle in rear area	To prevent scratching the paint during assembly work.	
2	Release soft top at front	Set up soft top frame at front	
3	Remove paneling from soft top at front		AR68.30-P-4320QA
4	Knock off left and right rivet (1)	Remove remaining rivets.	
5	Pull inner headliner (2) with rubber lip (3) off of soft top catch mounting plate (4)		
6	Pull rubber lip (5) off of roof bow (6)		
7	Pull rubber lip off of roof bow (10)		
8	Pull rubber lip of 3rd roof bow (12)		
9	Knock off rivet (7)	Remove remaining rivet (7), because otherwise noises result later during operation.	
10	Take off tensioning strap (8)		
11	Extend tensioning strap mount (9) out of roof bow (10)		
12	Knock off rivet (11) on 3rd roof bow (12)		
13	Remove rubber tensioning strap (13)	Remove remaining rivet (11).	
14	Knock off rivet (14)		
15	Remove tension cable (15)	Remove remaining rivet (14).	
16	Knock off rivet (18) on soft top bow (16)		
17	Remove tension cable (15) with eye (17)	Remove remaining rivet (18).	
18	Knock off rivet (30)		
19	Remove tensioning strap (31) with tension cable (32)	Remove remaining rivet (30).	
20	Knock off rivet (35)		
21	Remove tension cable (32) with bracket (36)	Remove remaining rivet (35).	
22	Remove bolt (33)		
23	Remove eye (34) with tension cable (32)		
24	Close soft top	Leave soft top bow (16) setup.	
25	Unscrew nut (21)		
26	Detach inner headliner (2)		
27	Remove inner headliner (2) from rear window frame (29)		
28	Knock off rivet (23) on mounting hinge (22)		
29	Remove textile tensioning strap (24) with tensioning strap (25)	Remove remaining rivet (23).	
30	Guide textile tensioning strap (24) through eye (27)	Textile tensioning strap (24) should run below soft top canvas.	
31	Pull inner headliner (2) out of roof bow (20)		

32	Remove inner headliner (2) from vehicle		
	Install		
33	Place inner headliner (2) in vehicle		
34	Position inner headliner (2) in installation position		
35	Move inner headliner (2) into roof bow (20)		
36	Position inner headliner (2) on cross strut (28)		
37	Pull textile tensioning strap (24) through eye (27)		
38	Position tensioning strap (25) around cross strut (28)		
39	Screw inner headliner (2) onto rear window frame (29) with nut (21)		*BA67.20-P-1001-02B
40	Rivet textile tensioning strap (24) and tensioning strap (25) with rivet (23)	Hand riveter Blind rivet 3,2 x 9,5	*BR00.45-Z-1007-13A *BR00.45-Z-1006-13A
41	Push inner headliner (2) into rear window frame (29)		
42	Open soft top	 Set up soft top frame at front	
43	Rivet tension cable (15) with eye (17) to soft top bow (16) with rivet (18)		*BR00.45-Z-1006-13A
44	Guide tension cable (15) upward below convertible soft top linkage (19)		
45	Rivet tension cable (15) with rivet (14)		*BR00.45-Z-1006-13A
46	Rivet tension cable (32) and bracket (36) with rivet (35)		*BR00.45-Z-1006-13A
47	Screw on tension cable (32) and eye (34) with bolt (33)		
48	Rivet tensioning strap (31) and tension cable (32) with rivet (30)		*BR00.45-Z-1006-13A
49	Rivet rubber tensioning strap (13) to 3rd roof bow (12) with rivet (11)		*BR00.45-Z-1006-13A
50	Move tensioning strap mount (9) into roof bow (10)		
51	Rivet tensioning strap (8) with rivet (7) to roof bow (10)		*BR00.45-Z-1006-13A
52	Press rubber lip with inner headliner (2) onto 3rd roof bow (12)		
53	Press rubber lip with inner headliner (2) onto roof bow		
54	Press rubber lip (3) with inner headliner (2) onto roof bow (6)		
55	Completely open soft top	 Place soft top in soft top compartment.	
56	Press inner headliner (2) with rubber lip (3) onto soft top lock mounting plate (4)		
57	Rivet inner headliner (2) to soft top lock mounting plate (4) at side with rivet (1)		*BR00.45-Z-1006-13A
58	Install cover on front of soft top		AR68.30-P-4320QA
59	Close soft top		
60	Remove cover in rear area		
61	Clean inside of vehicle	Wet/dry vacuum cleaner http://gotis.aftersales.mercedes-benz.com	

Rear window

Number	Designation	Model
		209.4
BA67.20-P-1001-02B	Nut to rear window frame	Nm 5

Repair materials

Number	Designation	Order number
BR00.45-Z-1007-13A	Rivet	A 004 990 36 97
BR00.45-Z-1006-13A	Blind rivet, cable fastening, 3.2X9.5 K9.5	A 004 990 35 97