## AR77.37-P-4204QA Check soft top hydraulic pump MODEL 207.4, 209.4

## Illustrated on model 209.4

- S Pressure gage 1
- 2
- Pressure gage
  Hydraulic line on rod side
  Soft top lock unit for hydraulic cylinder
  Adapter
  Locking plate
  Sealing ring З
- 4 8
- 9



P77.37-2183-06

14.1.10

X	Removing		
⚠ Danger!	<b>Risk of injury</b> when performing check and repair work in area of roll bar	Before working in the area of the roll bar, pull out the rear head restraints by hand. Keep body parts out of the area where the roll bar extends.	AS91.00-Z-0003-01QA
⚠ Danger!	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
⚠ Danger!	<b>Risk of injury</b> to skin or eyes caused by hydraulic fluid spraying out under high pressure. <b>Risk of poisoning</b> caused by swallowing hydraulic fluid	Depressurize the hydraulic system completely before starting any work on the system. Wear protective clothing and safety glasses.	AS00.00-Z-0013-01A
⚠ Danger!	<b>Risk of injury</b> caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A
1	Read out fault memory, delete if necessary	i If necessary process DTC's.	
₩ A D	Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A
2	Partially open soft top	<b>i</b> If the soft top control is faulty, e.g. defective hydraulic pump, open soft top mechanically. Leave soft top compartment lid open	
3	Loosen soft top locking unit hydraulic cylinder (3) and turn to side	Do not yet disconnect hydraulic lines from hydraulic cylinder Do not remove hydraulic cylinder from lock unit	AR77.37-P-4195QA
4	Remove locking plate (8) from hydraulic line (2) on rod side		
5	Pull rod-side hydraulic line (2) out of soft top locking unit hydraulic cylinder (3)	<b>i</b> The hydraulic line on the rod side (2) is marked with the number "65" in back of the connection at the factory. Collect hydraulic oil which flows out in a suitable vessel.	
6	Remove old seal (9) from soft top locking unit hydraulic cylinder (3)		
7	Install new sealing ring (9) on connection on rod side hydraulic line (2).	<b>i</b> Coat new sealing ring (9) with hydraulic oil.	
🗯 BB	Hydraulic fluids (Specification 343.0)	Sheet 343.0	BB00.40-P-0343-00A
4	Checking		
8	Actuate soft top hydraulic pump with STAR DIAGNOSIS and check delivery pressure of soft top hydraulic pump.		AR77.37-P-4204-01QA

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		3	*209589019100
		3	*126589142100
		Minimum supply pressure for soft top hydraulic pump	*BE77.37-P-1001-01A
		<b>i</b> If the pressure measured is less than the minimum supply pressure indicated in the table, replace soft top hydraulic pump. Refer to: $\downarrow$	
		Remove/install soft top hydraulic pump	
		Model 209.4	AR77.37-P-1000QA
		Model 207.4	AR77.37-P-1000EC
9	Close STAR DIAGNOSIS		
X	Install		
10	Remove old seal (9) from soft top locking unit hydraulic cylinder (3)		
11	Install new sealing ring (9) on connection on rod side hydraulic line (2).	i Coat new sealing ring (9) with hydraulic oil.	
⊯≊ BB	Hydraulic fluids (Specification 343.0)	Sheet 343.0	BB00.40-P-0343-00A
12	Insert rod-side hydraulic line (2) into soft top locking unit hydraulic cylinder (3)		
13	Install locking plate (8)		
14	Install soft top lock unit for hydraulic cylinder (3)		AR77.37-P-4195QA
15	Close soft top		
16	Check hydraulic system oil level	i If necessary correct oil level	
⊫≊BB	Hydraulic fluids (Specification 343.0)	Sheet 343.0	BB00.40-P-0343-00A
		Nm	*BA77.37-P-1003-01C

## Test and adjustment value for hydraulic soft top

Number	Designation		Model 207.4	Model 209.4
BE77.37-P-1001-01A	Minimum supply pressure for soft top hydraulic pump	bar	≥170	≥170

## Nm Soft top hydraulic components

Number	Designation	Model 207.4	Model 209.4
BA77.37-P-1003-01C	Oil filler screw to hydraulic unit Nm reservoir	2	2





Tester