



P67.20-2107-09

Illustrated on model 209.4

- 1 Nut
- 2 Headliner

- 3 Rear window
- 4 Nuts

- 6 Rear window heater coupling
- 7 Rear window heater coupling

Illustrated on model 209.4

- 3 Rear window
- 5 Sealing



P67.20-2109-03

☒ ☒	Remove/install		
⚠ Danger!	Risk of injury when performing check and repair work in area of roll bar	Before working in the area of the roll bar, pull out the rear head restraints by hand. Keep body parts out of the area where the roll bar extends.	AS91.00-Z-0003-01 QA
⚠ Danger!	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
⚠ Danger!	Risk of injury caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A

1	Set up soft top bow and open soft top compartment lid		
2	Unscrew nut (1) on both sides	Model 209.4	*BA67.20-P-1001-02B
3	Lift headliner (2) out of groove in area of rear window (3)	The edge stripping on the headliner (2) is fasted with five clips.	
4	Disconnect rear window heater couplings (6, 7) from rear window (3).		
5	Unscrew nuts (4)		*BA67.20-P-1001-02B
6	Lift rear window (3) upward out of frame and then remove	Lay rear window (3) down on suitable base	
7	Heat seal (5) on rear window (3) with hot air blower and scrape off	Replace seal (5) each time when removing the rear window (3), otherwise water can penetrate into the vehicle. New rear window (3) is delivered without seal (5). Sealing Hot air blower gotis://E_15/54_12.0	*BR00.45-Z-1055-01A
8	Install in the reverse order		

Rear window

Number	Designation	Model
BA67.20-P-1001-02B	Nut to rear window frame	Nm 5

Repair materials

Number	Designation	Order number
BR00.45-Z-1055-01A	Sealing at frame 1500 mm	A 209 777 06 98