MODEL 209.4

Released fold seam tension cable

When closed the soft top canvas is not pulled at the side under the edge of the rear wall window.



P77.31-2240-01

Operation no. of operation texts or standard texts and flat rates

| Category | Op. no. | Operation text |
|----------|---------|---|
| Р | 025663 | Seam on water pocket of soft top canvas; Location:Repair |
| Р | 025664 | REPAIR SEAM ON SOFT TOP CANVAS WATER POCKET, LEFT AND RIGHT |

| Ξ | Removing | | |
|-------|---------------------------------|--|--------------------|
| 1 | Remove rear window | i Protect body against paint damage | AR67.20-P-5145QA |
| 2 | Expose water pocket | Shown on the left water pocket, if necessary carry out the scope of the work on the right-hand side. | SM77.31-P-0001-02A |
| 3 | Glue fold seam to tension cable | | SM77.31-P-0002-01A |
| 4 | Assemble water pocket | | SM77.31-P-0001-02A |
| X | Install | | |
| 5 | Install rear window | | AR67.20-P-5145QA |

Parts ordering notes

| Part no. | Designation | Quantity |
|-----------------|---|-------------|
| A 209 778 07 96 | Repair kit for water pocket Water pockets are not required | 1 |
| A 002 990 80 97 | Rivet (3.2 × 7.9) | As required |
| A 209 778 01 46 | Left retaining bracket | As required |
| A 209 778 02 46 | Right retaining bracket | As required |