SM77.31-P-0001A		Repair water pocket on soft top canvas	4.2.09
MODEL	209.4		

Modification notes

24.6.08	Contents revised, structure and references changed	

Torn water pocket



P77.31-2218-01

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text
Р	025663	Seam on water pocket of soft top canvas; Location:Repair
Р	025664	REPAIR SEAM ON SOFT TOP CANVAS WATER POCKET, LEFT AND RIGHT

		i Water pockets with loosened weld seams can also be repaired using this description.	
Ξ	Removing		
1	Remove rear window	i Protect body against paint damage	AR67.20-P-5145QA
2	Expose water pocket	i Shown on the left water pocket, if necessary carry out the scope of the work on the right-hand side.	SM77.31-P-0001-02A
3	Replace water pocket		SM77.31-P-0001-01A
4	Assemble water pocket		SM77.31-P-0001-02A
X	Install		
5	Install rear window		AR67.20-P-5145QA

Parts ordering notes

Part no.	Designation	Quantity
A 209 778 07 96	Repair kit	1
A 002 990 80 97	Rivet (3.2 × 7.9)	As required
A 209 778 01 46	Left retaining bracket	As required
A 209 778 02 46	Right retaining bracket	As required