

1 Draw line.

i Measured from the surrounding front-end seam.

A 25 mm



P77.31-2219-01

2 Fix fastening straps to underside.

i Do not cut off the fixing straps.



P77.31-2221-01

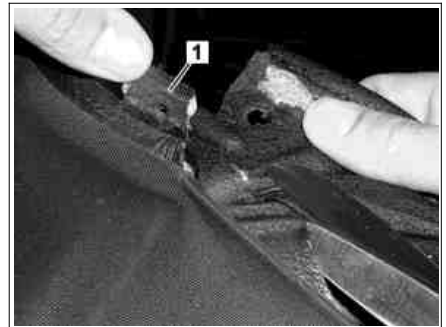
3 Detach lug (1) from water pocket.

i Do not cut off lug (1).

4 Cut off water pocket along line drawn earlier.

5 Make template out of cardboard.

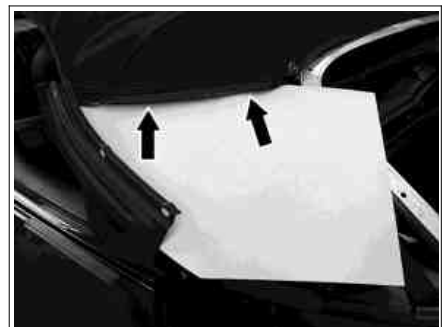
i A pattern is included in the water pocket repair kit.



P77.31-2220-01

6 Place template under area which was cut out (arrows).

i As protection from adhesive residues.

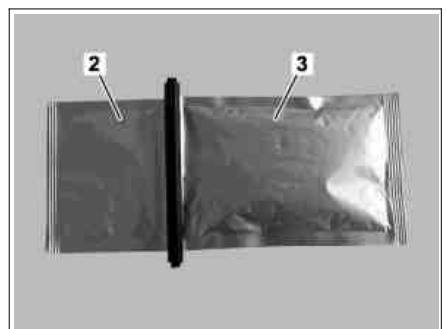


P77.31-2222-01

7 Mix adhesive.

i Adhesive (2) and hardener (3) are both included in the package. Remove plastic slider and mix components with the package closed.

8 Put adhesive on a clean underlay. Apply adhesive with brush supplied.



P77.31-2223-01

Operations on soft top canvas

9 Coat area of cutout with adhesive.

i Observe 5 min. flash-off time.



P77.31-2224-01

Operations on water pocket replacement part

10 Place template under new water pocket.

11 Coat area with adhesive.

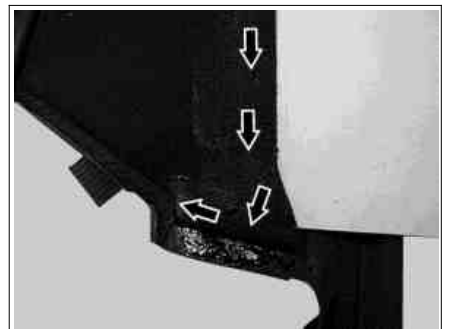
i Observe 5 min. flash-off time.



P77.31-2225-01

12 Coat lower area (arrows) with adhesive.

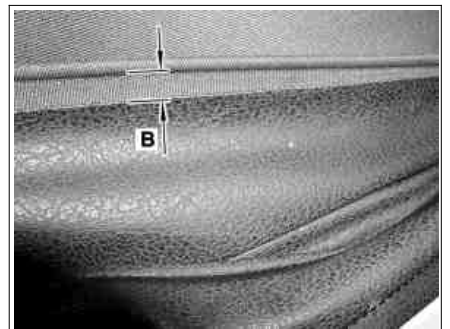
i Observe 5 min. flash-off time.



P77.31-2226-01

13 Put on the new water pocket at distance B to the folded seam, see picture, and align with the end pieces of the old water pocket.

B 2...3 mm



P77.31-2227-01

15 Press water pocket on.

i Pull out the soft top canvas material that was glued over so that the edge of the water pocket is not visible.



P77.31-2228-01

16 Set adhesive seam.

i Allow adhesive seam to harden for min. 5 hours. Do not apply any stress to the bond.



P77.31-2229-01