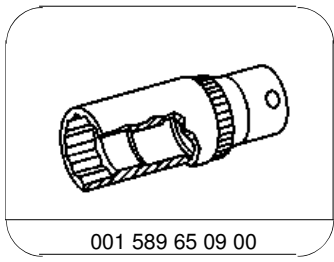
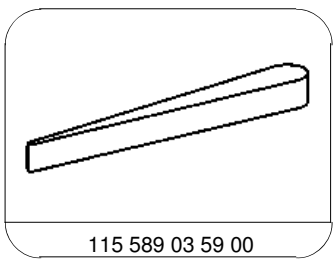


Nm Torque converter

Number	Designation	Transmission 722.9			
BA27.20-P-1002-01C	Bolt, torque converter to drive plate	Straight threaded connection	M8	Nm	42
		Angled threaded connection	Stage 1	Nm	4
			Stage 2	Nm	30
			Stage 3	∠°	90




Wrench socket

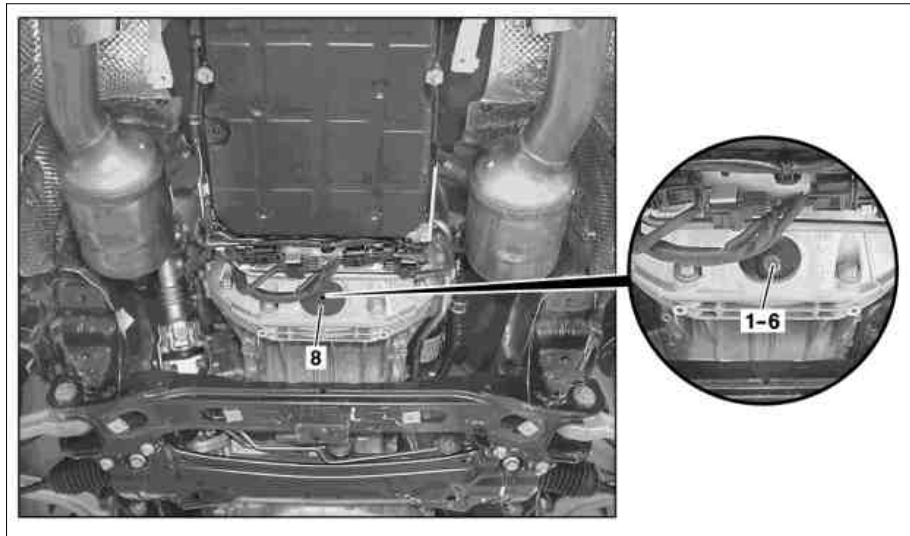


Long wedge

Detaching


⚠ To unscrew or screw in do not use an impact wrench or compressed-air tool, otherwise the threaded unions in the driven plate will be damaged.

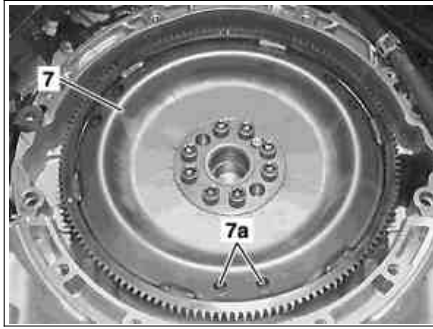
- 1 Remove cover (8).
- 2 Remove bolts (1 to 6) of torque converter from driven plate.
 - i** Continue turning the engine in the direction of engine rotation using  socket on the crankshaft center bolt. If the center bolt is not accessible, continue turning the torque converter using a wide screwdriver.



P27.20-2041-05



Checking

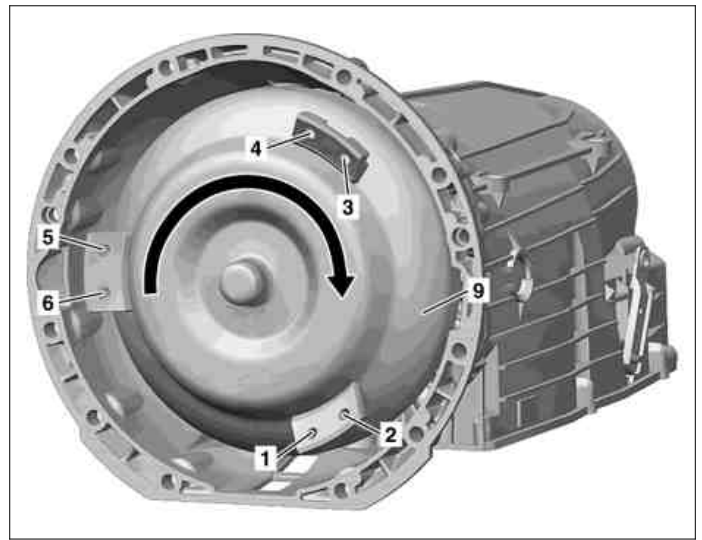
- 3  Check driven plate (7) for damage.
 - i** The driven plate (7) must be replaced if the threaded unions (7a) are damaged or loose.



P27.10-2206-01



Attaching

- 4 Mount torque converter (9) on driven plate (7).
 -  Replace bolts (1 to 6).
 -  Observe the tightening sequence and tightening torque, otherwise the torque converter (9) and driven plate (7) will be damaged.



P27.20-2042-11

Tightening sequence

Tightening sequence	Screw	stage
1	Press the torque converter (9) against the driven plate (7) using a long wedge 	
2	Attach the bolts (1 to 6) and position by hand	
3	Tighten bolts (1, 2) and while tightening press the torque converter (9) against the driven plate (7) with a  long wedge	Stage 1
4	Tighten bolts (3 to 6)	Stage 1
5	Tighten bolts (1 to 6)	Stage 2
6	Tighten bolts (1 to 6)	Stage 3