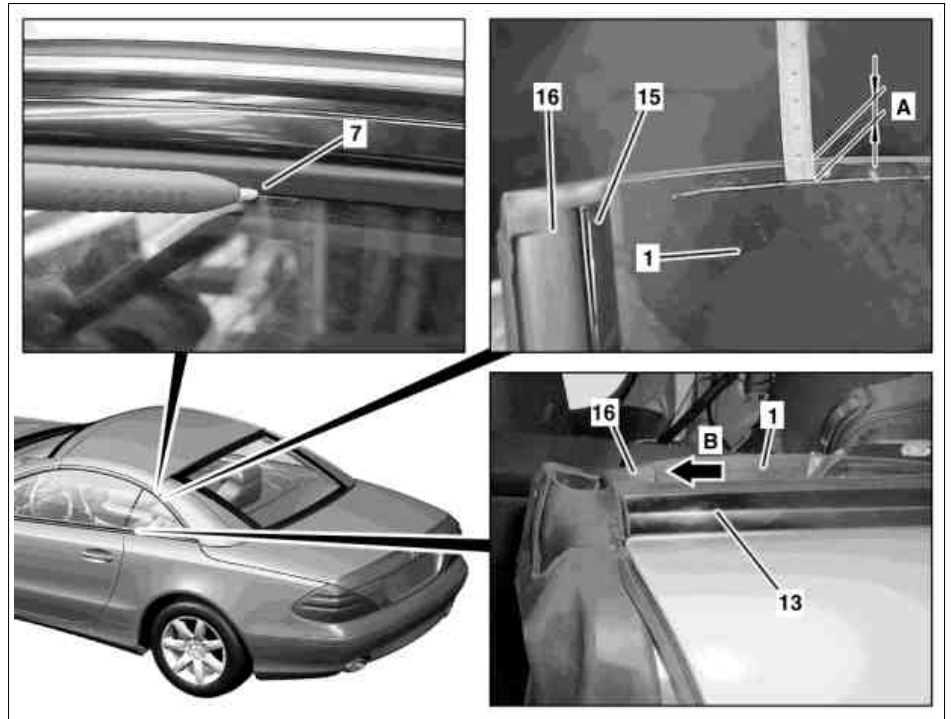
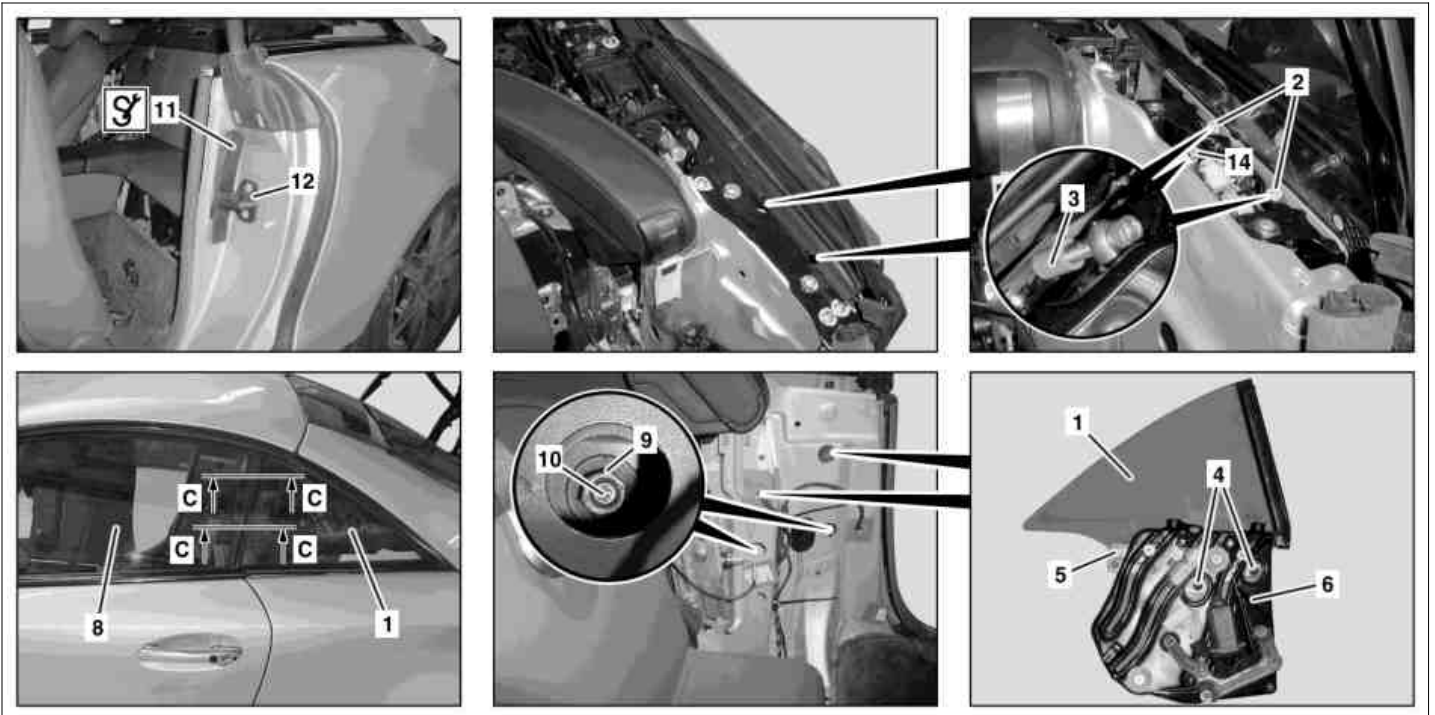


MODEL 230.4 except CODE (P99) Special model "AMG Black Series"


- 1 Rear side window
 - 7 Gasket
 - 13 Outer sealing rail
 - 15 Trim strip
 - 16 Web seal
- A Dimension for insertion depth



P67.30-2073-06



P67.30-2074-09

- 1 Rear side window
- 2 Height stops
- 3 Caps
- 4 Bolts
- 5 Window mount
- 6 Power window
- 8 Front crank window
- 9 Lock nuts
- 10 Setting screws
- 11  Mounting wedge
- 12 locking eye
- 14 Depth stop
- C Offset

	Adjust	
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⚠ Danger!	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
1	Close Vario roof		
2	Check adjustment of front crank window (8) on driver door	i If necessary, correct adjustment	AR72.10-P-1950R
3	Remove rear passenger compartment side trim panel		AR68.30-P-4780R
4	Remove paneling from upper center pillar		AR68.30-P-1077R
5	Close Vario roof fully with the soft top switch		
6	Screw height stops up (2)	i Do not screw up height stops (2) too high, otherwise caps (3) could fall down.	
7	Loosen bolts (4) on rear side window (1) on power window (6)		
8	Adjust insertion depth (A) by moving rear side window (1) in window mount (5) on power window (6)	i Check dimension for insertion depth (A) over entire length of rear side window (1). Mark position of sealing lip bottom edge of seal (7) with wax pin or similar over entire length.	*BE67.30-P-1004-01A
9	Tighten bolts (4) on rear side window (1) on power window (6)	Nm	*BA67.30-P-1001-01B
10	Close front crank window (8) and rear side window (1)		
11	Loosen counternut (9)		
12	Adjust offset (C) between front crank window (8) and rear side window (1) (arrows C) by turning adjustment screws (10)	i Always adjust window inclination with both adjustment screws (10) The offset (C) is adjusted by changing the window inclination Windows should be positioned parallel to one another	*BE67.30-P-1005-01A
13	Tighten power window (6) with counternut (9)	Nm	*BA67.39-P-1002-01A
14	Install mounting wedge (11) between locking eye (12) and door contact switch and close window completely	S	*110589035900
15	Screw height stops (2) in to stop		
16	Remove assembly wedge (11)	S	*110589035900
17	Adjust window overlap in relation to outer sealing rail (13)	i Adjust by moving depth stop (14) The depth stop (14) is adjusted with rear side window (1) closed. The trim strip (15) of the bar seal (16) for the rear side window (1) should be flush with the outer sealing rail (13) (arrow B). The left and right side windows should be positioned at the same height in the opened position.	
18	Close Vario roof fully with the soft top switch		
19	Install paneling at upper center pillar		AR68.30-P-1077R
20	Install side paneling in rear passenger compartment		AR68.30-P-4780R
21	Check rear side window (1) for proper function		

Test values for rear side window

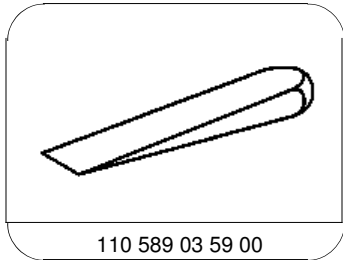
Number	Designation	Model 230
BE67.30-P-1004-01A	Insertion depth of rear side window in seals on Vario roof	Dimension mm 5 to 7
		See picture -
BE67.30-P-1005-01A	Offset between front crank window and rear side window	mm 0 to 2
		See picture -

Nm Side windows

Number	Designation	Model 230	
BA67.30-P-1001-01B	Screw, rear side widow to power window	Nm	9

Nm Side window electrical system

Number	Designation	Model 230	
BA67.39-P-1002-01A	Locknut for electric power window mount in center pillar	Nm	9



110 589 03 59 00

Mounting wedge