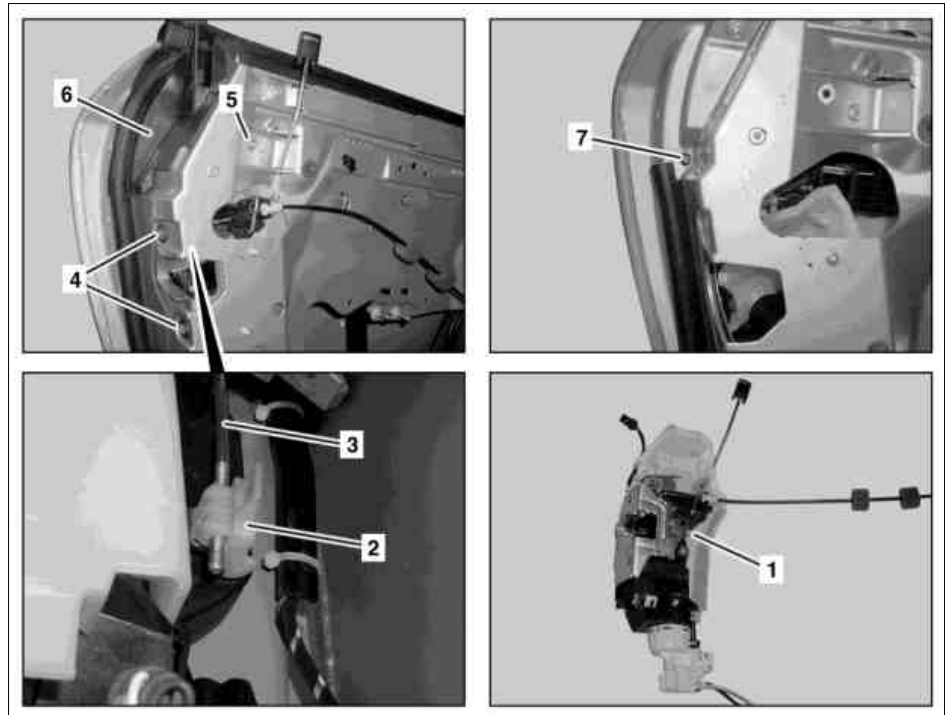


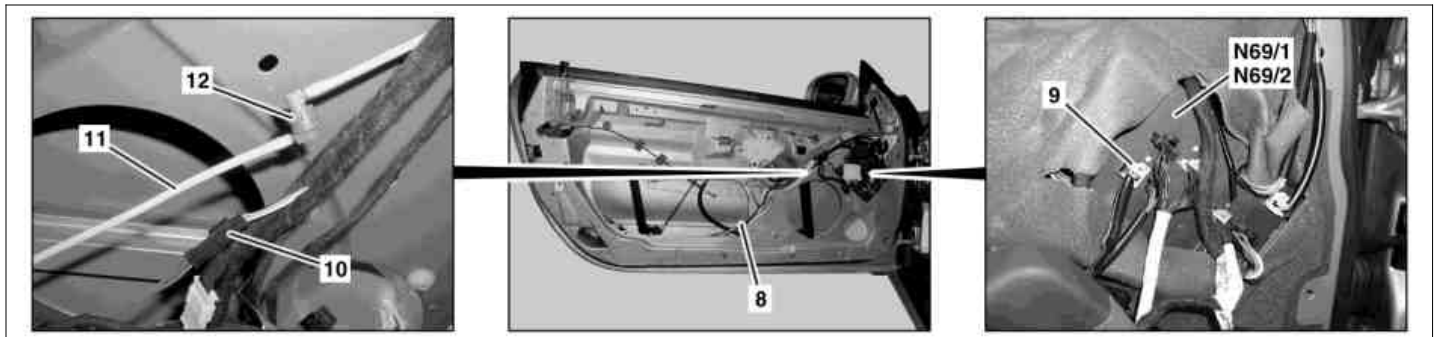
MODEL 230.4

Shown on left front door

- 1 Door lock
- 2 Lock
- 3 Release rod
- 4 Bolts
- 5 Bolt
- 6 Seal
- 7 Bolt



P72.10-2344-06









P72.10-2345-07

- 8 Wiring harness
- 9 Electrical connector
- 10 Electrical connector

- 11 Vacuum line
- 12 Plug

- N69/1 Left door control unit
- N69/2 Right door control unit

|  | Remove/install | | |
|---|---|---|----------------------|
|  Danger! | Risk of fire and explosion caused by machining/treating magnesium components | Keep away from ignition sources and open flames. | AS60.00-Z-0006-01R |
|  | Information on machining/treating magnesium components | | AH60.00-P-0023-01R |
| 1 | Close crank window on left and right front door | | |
| 2 | Remove front door lining | | AR72.10-P-1000R |
| 3 | Loosen door foil from inner door panel until door lock (1) is accessible. |  Installation: Replace damaged door foil, see: ↓ Remove/install door foil on front door | AR72.10-P-1010R |
| 4 | Open lock (2) and remove release rod (3) from lock (2). |  Installation: Slide release rod (3) upward with lock (2) open until a slight resistance can be felt. The clearance must be clearly felt in the door handle. | *BE72.10-P-1001-01C |
| 5 | Remove bolts (4) |  Nm | *BA72.10-P-1007-01AB |
| 6 | Unscrew bolt (5) | | |

| | | | |
|----|---|--|-----------------|
| 7 | Loosen seal (6) on outer sealing rail until the bolt (7) is accessible. | | |
| 8 | Unscrew bolt (7) | | |
| 9 | Remove front door infrared remote control receiver | | AR80.30-P-4305R |
| 10 | Expose electric wiring harness (8) on inner door panel up to electrical connectors (9, 10) and plug connector (12). | i Installation: Install new cable straps. | |
| 11 | Disconnect electrical connector (10) | | |
| 12 | Disconnect electrical connector (9) from left door control unit (N69/1) or right door control unit (N69/2) | | |
| 13 | Disconnect plug (12) from vacuum line (11). | | |
| 14 | Remove door lock (1) above access opening in inner door panel | | |
| 15 | Install in the reverse order | | |

Test values for front door

| Number | Designation | | Model 230 |
|--------------------|-------------|----|-----------|
| BE72.10-P-1001-01C | Clearance | mm | 2 (±1) |

Nm Front door

| Number | Designation | | Model 230 |
|---------------------|-------------------------------|----|-----------|
| BA72.10-P-1007-01AB | Bolt, door lock to front door | Nm | 8 |