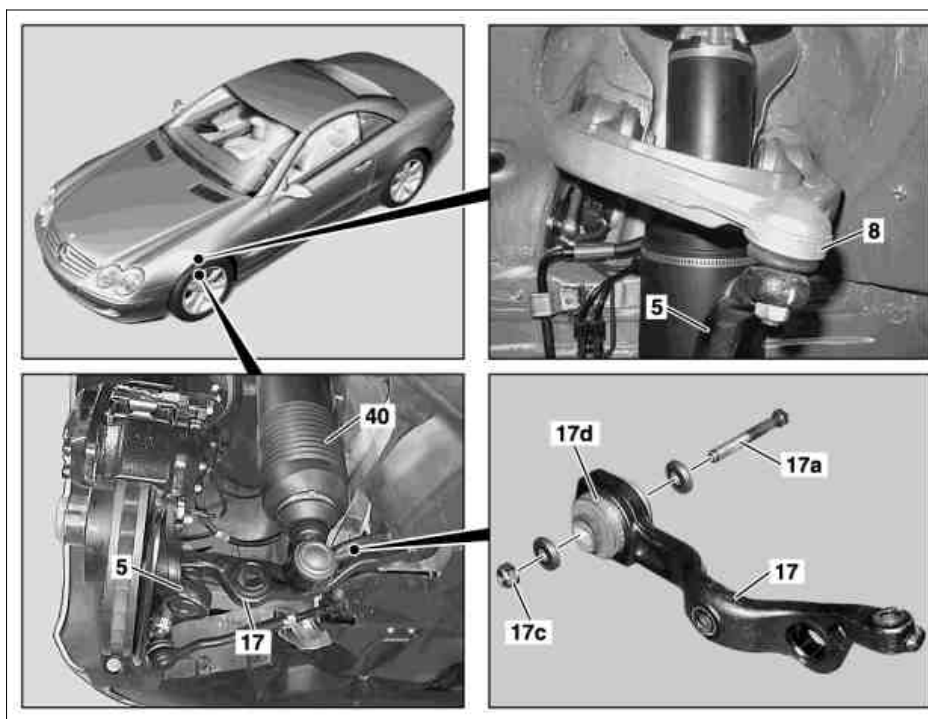


MODEL 230 except CODE (P99) "AMG Black Series" special model

Illustrated on model 230.475

- 5 Steering knuckle
- 8 Follower joint
- 17 Spring control arm
- 17a Screw
- 17c Nut
- 17d Rubber bushing
- 40 Suspension strut



P33.15-2031-06

Modification notes

30.6.09	Replace rubber mounts of spring control arm	Vehicles with slit rubber mount	AR33.15-P-0170-02T
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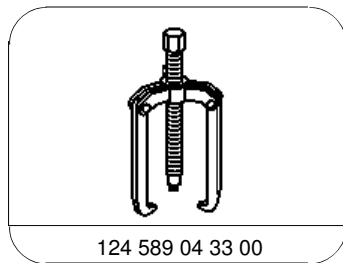
	Remove/install		
Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
	Notes on Active Body Control suspension		AH32.50-P-0001-01N
Installation	Only tighten nuts and bolts of chassis components when vehicle is in a ready-to-drive condition.		
1 AP	Remove front wheel Remove/install wheels		AP40.10-P-4050Z
2	Remove rear and center section of lower engine compartment paneling		AR61.20-P-1105R
3	Remove left and right rpm sensor		AR42.30-P-0712I
4	Support steering knuckle (5) with transmission jack and transmission platform	When working on the front-end assembly, be careful not to scratch, mark or notch the surfaces of aluminum parts. Otherwise the service life of the parts will be reduced.	
Danger!	Risk of injury to skin or eyes caused by hydraulic fluid spraying out under high pressure. Risk of poisoning caused by swallowing hydraulic fluid Relieve pressure in front axle ABC system	Depressurize the hydraulic system completely before starting any work on the system. Wear protective clothing and safety glasses. Vehicles with code (487) Active Body Control (ABC)	AS00.00-Z-0013-01A AR32.50-P-0001-01N *BA32.50-P-1001-02B
5			
6	Press follower joint (8) out of steering knuckle (5)		AR33.20-P-0500-01N *BA33.20-P-1018-01A *202589023300 *210589046300

Nm Suspension struts

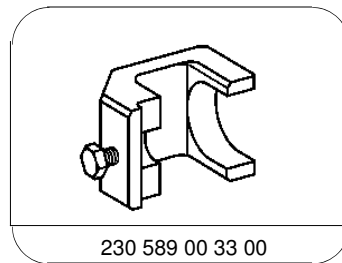
Number	Designation	Model 230 except code P99
BA32.25-P-1007-04B	Nut, front suspension strut to spring control arm	Nm 110

Nm Active Body Control, lines

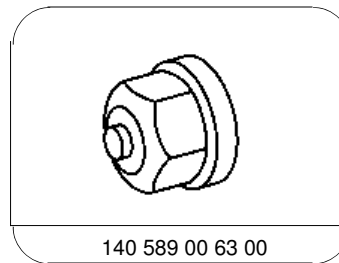
Number	Designation	Model 230
BA32.50-P-1001-02B	Bleed screw on soldered fitting in hydraulic line M10x1	Nm 20



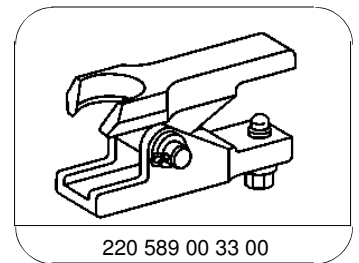
Puller



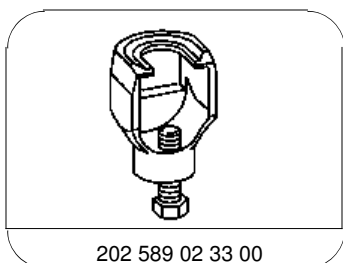
Puller



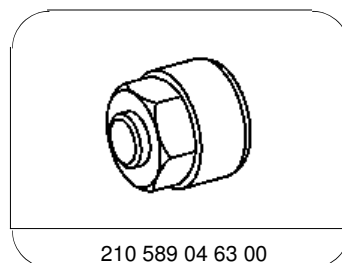
Thrust piece



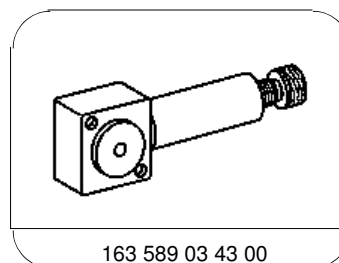
Puller



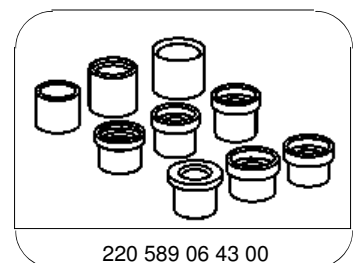
Puller



Thrust washer M 10x1.5



Press



Press out/in tool

