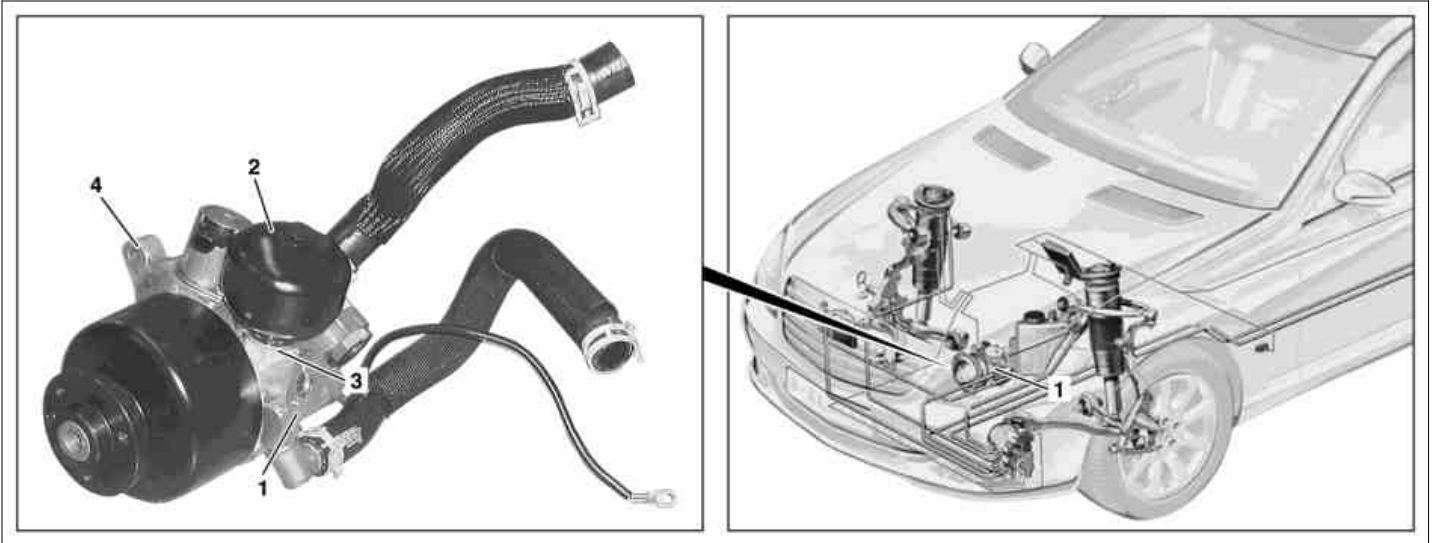


MODEL 230.456 /458 with CODE (487) Active Body Control (ABC)

MODEL 230.470 /471 /472 /477

MODEL 230.479 as of model year 2006



P32.50-2235-08

1 Tandem pump  
2 Pulsation damper

3 Threaded opening

4 Fixing arm

	<b>Remove/install</b>		
	Notes on Active Body Control suspension		AH32.50-P-0001-01N
1	Remove tandem pump (1)	Model 230.456/ 458/ 471 Model 230.470 Model 230.472 Model 230.477/ 479	AR46.30-P-0500RX AR46.30-P-0500RMG AR46.30-P-0500R AR46.30-P-0500RB
2	Clean the area around the pulsation damper (2)		
3	Clamp tandem pump (1) at the fixing arm (4) in the vise so that the pulsation damper (2) points towards the ground	The pulsation damper (2) may only be detached from the tandem pump (1) with the threaded opening (3) downwards, otherwise dirt will enter the tandem pump (1). In the event of noncompliance this can lead to the failure of the ABC system.	
4	Remove pulsation damper (2) from the tandem pump (1)	<b>Installation:</b> Pay attention to correct seat of the sealing ring. 	*BA32.50-P-1030-01A OS00.00-P-1000-01A
	Notes on scrapping gas-filled hydraulic components		
5	Install in the reverse order		

## Active Body Control suspension

Number	Designation	Model 230
BA32.50-P-1030-01A	Pulsation damper to tandem pump	Nm 45