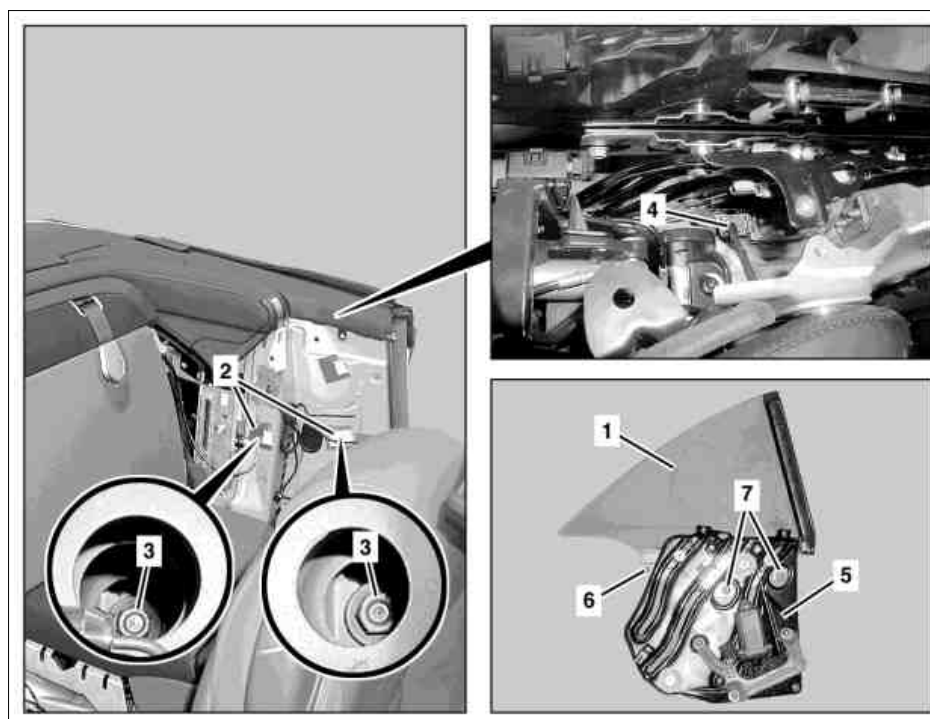


MODEL 230.4 except CODE (P99) Special model "AMG Black Series"

- 1 Rear side window
- 2 Covers
- 3 Lock nuts
- 4 Electrical connector
- 5 Power window
- 6 Collar bolt
- 7 Bolts



P67.30-2072-06

	Remove/install		
1	Remove rear passenger compartment side trim panel		AR68.30-P-4780R
2	Remove paneling from upper center pillar		AR68.30-P-1077R
3	Remove covers (2) above access openings		
4	Loosen counternuts (3) of power windows on center pillar	Nm	*BA67.39-P-1002-01A
5	Remove retaining plate for power window from rear side window		AR67.39-P-4150-01R
6	Pull rear side window (1) out of center console together with power window (5) until electrical connector (4) is accessible		
7	Disconnect electrical connector (4) and remove rear side window (1) with power window (5)		
8	Loosen collar bolt (6) and bolts (7) of window mount and remove rear side window (1) from power window (5)	Nm	*BA67.30-P-1001-01B
9	Install in the reverse order		
10	Check adjustment of rear side window, adjust if necessary		AR67.30-P-4200R

**Nm** Side windows

Number	Designation	Model 230
BA67.30-P-1001-01B	Screw, rear side widow to power window	Nm 9

**Nm** Side window electrical system

Number	Designation	Model 230
BA67.39-P-1002-01A	Locknut for electric power window mount in center pillar	Nm 9