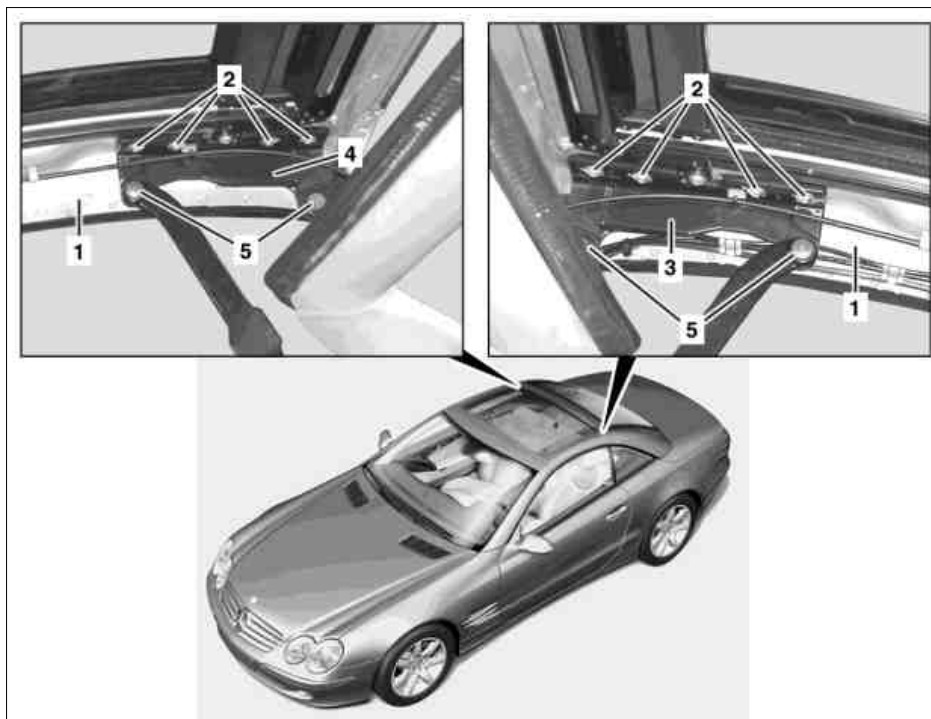


MODEL 230.4 with CODE (415) Glass roof

- 1 Vario roof front section
- 2 Bolts
- 3 Left fixture
- 4 Right fixture
- 5 Bolts



P77.50-2110-06

	Remove/install		
Danger!	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases even sever extremities.	No parts of the body or limbs should be within the operating range of the mechanism when components are in motion.	AS00.00-Z-0009-01A
Danger!	Risk of injury caused by body parts being trapped or crushed when working on partially open Vario roof (stop mode) or in its closing area as a result of the Vario roof suddenly collapsing	Secure Vario roof with a suitable special tool.	AS77.50-Z-0001-01A
	Notes on performing assembly work on Vario roof		AH77.30-P-0002-01R
1	Remove catch on Vario roof front section (1)	Do not loosen bolts (2) on left mount (3) or right mount (4), because they are adjusted at the factory and cannot be moved to the correct position again without measuring device.	AR77.33-P-3400R
2	Remove control cables, hydraulic and electric lines from Vario roof front section (1)	Installation: Replace cable strap and damaged clips.	
3	Move Vario roof with Vario roof switch to intermediate position until bolts (5) are accessible	When opening the Vario roof, ensure the electric and hydraulic lines as well as the control cables are not pinched. It is not possible to secure the intermediate position of the Vario roof with the special tool; for this reason, do not leave ignition switched on. Vario roof remains in this position for 7 min. after releasing roof switch (stop function). The stop function can be increased by an additional 7 min. by pressing the Vario roof switch again.	
GF	Vario roof stop function, function		GF77.39-P-4001R
4	Unscrew bolts (5) from left mount (3) and right mount (4).		*BA77.50-P-1001-01A
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
5	Remove Vario roof front section (1)		
6	Install in opposite order		

Nm Hardtop

Number	Designation	Model 230
BA77.50-P-1001-01A	Bolt, kinematics to mount of Vario roof front section Nm	8