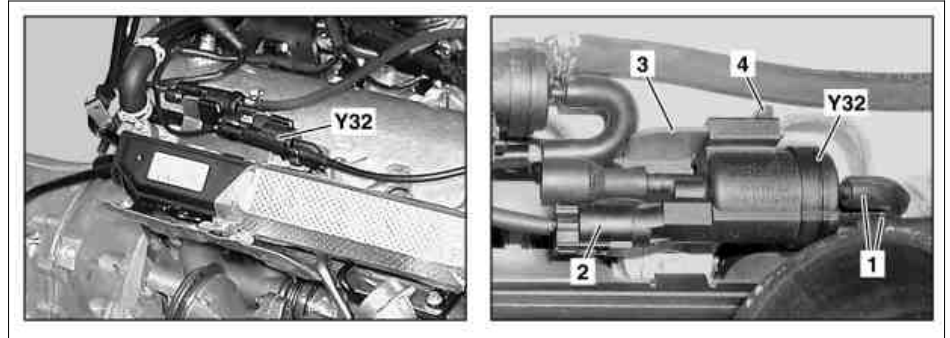


ENGINE 275 in MODEL 215, 216, 220, 221, 230

ENGINE 285 in MODEL 240

- 1 Pneumatic lines
- 2 Electrical connector
- 3 Bracket
- 4 Lock button

Y32 Air pump switchover valve



P14.30-2063-04

☒ ☒	Remove/install		
1	Remove/install engine cover	Engine 275.98 Engine 275.95, 285	AR01.10-P-2405IM AR01.10-P-2405LA
2	Remove right air filter housing	Model 215, 216, 220, 221, 230 without code (P99) Special model "AMG Black Series" Model 240	AR09.10-P-1150LA AR09.10-P-1150H
3	Detach right charge air cooler from engine and connect with connected coolant hoses to engine hood	i Do not open low temperature circuit.	AR09.41-P-6817HH
4	Remove pneumatic lines (1) at air pump switchover valve (Y32)	☒ Check pneumatic lines (1) for wear and damage. i Installation: Replace if required.	
5	Disconnect electrical connector (2) at air pump switchover valve (Y32)		
6	Lift locking detent (4) and detach air pump switchover valve (Y32) in direction of travel from bracket (3)		
7	Install in the reverse order		