MODEL 230.4
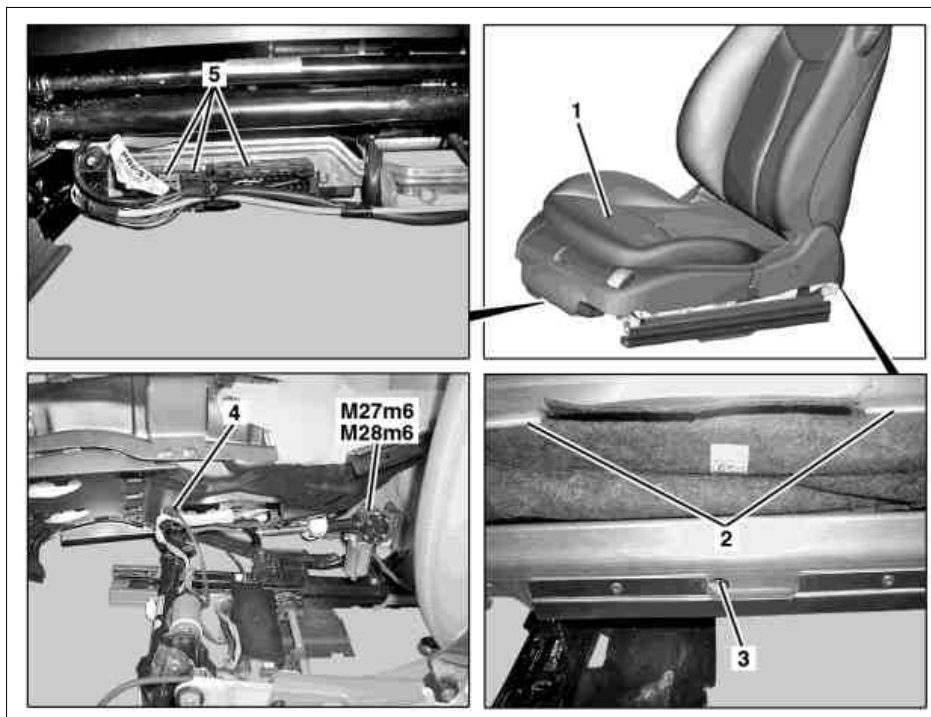**except CODE (494) USA version**
except CODE (P99) Special model "AMG Black Series"

MODEL 230.4 with CODE (494) USA version
        Fahrersitz
MODEL 230.4 up to 28.2.06 with CODE (494) USA version
        Beifahrersitz

Shown on front seat with code (404) Left multicontour seat

1	Seat cushion
2	Seat cushion cover
3	Screw
4	Cable tie
5	Electrical connectors

M27m6	Seat cushion fore/aft motor
M28m6	Seat cushion fore/aft motor

P91.10-2327-06

			Remove/install		
1			Remove seat-back lining from left or right front seat backrest		AR91.10-P-1910R
2			Switch on ignition		
3			Move seat cushion (1) backwards		
4			Move front seat backwards		
5			Switch off the ignition and remove the transmitter key from the EIS control unit	ℹ️ On vehicles with code (889) Keyless-Go, press KEYLESS-GO start/stop button repeatedly until ignition is switched off. Remove the Keyless Go chip card or transmitter key from the vehicle and store beyond the range of the transmitter (at least 2 m).	
6			Unclip seat cushion cover (2) at rear at the seat backrest		
7			Unscrew bolt (3)	Nm	*BA91.10-P-1006-01A
8			Disconnect electrical connectors (5) from left front seat adjustment control unit with memory or right front seat adjustment control unit with memory		
9			Disconnect electrical connector of seat occupied and automatic child seat recognition system	Only on front passenger seat.	
10			Pull seat cushion (1) forwards out of guides and put in position	ℹ️ **Installation:** Align guides.	
11			Remove cable ties (4)	ℹ️ **Installation:** Replace cable ties (4).	
12			Disconnect electrical connector from motor for seat cushion, forward and backward (M27m6, M28m6)		

13	Remove seat cushion (1) and at the same time lead out the electric wires		
14	Install in the reverse order		

Nm Front seats

Number	Designation		Model 230
BA91.10-P-1006-01A	Bolt of seat adjustment mechanism to seat backrest	Nm	21