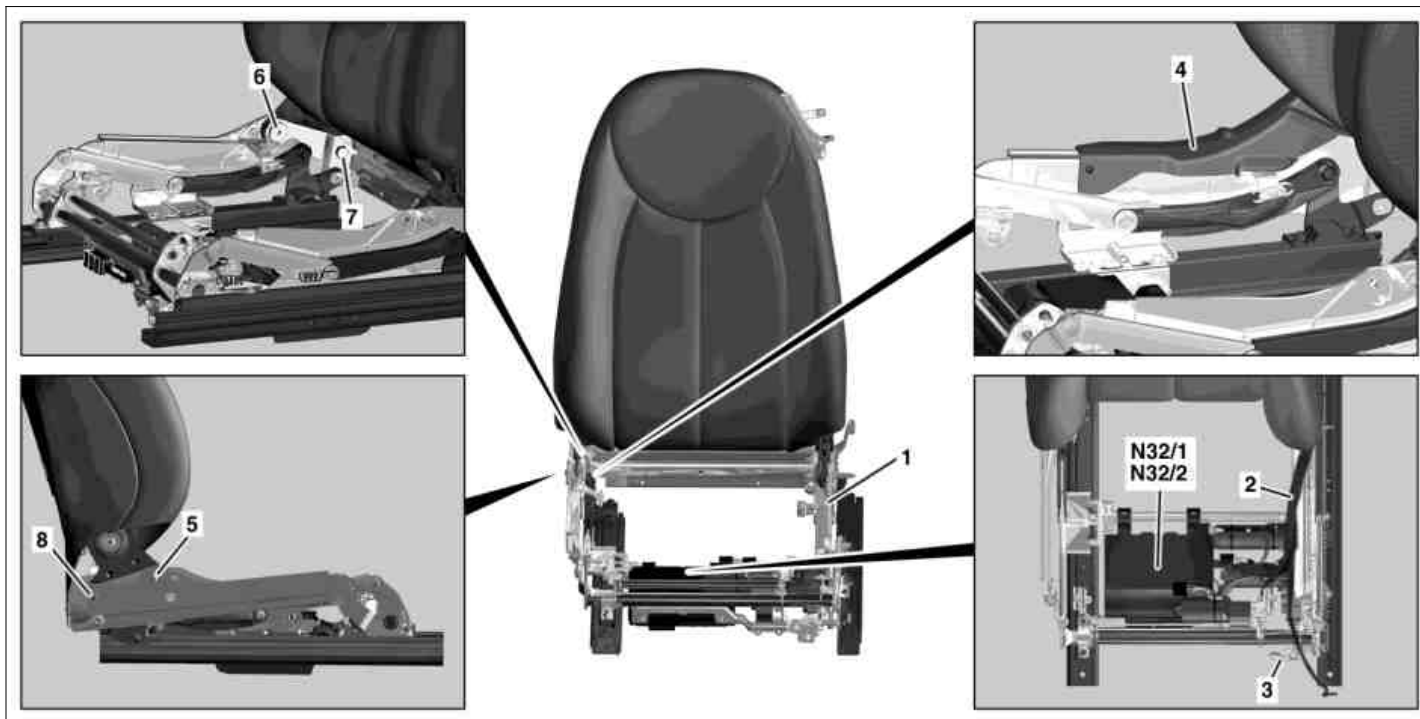


MODEL 230.4

with CODE (404) Left multicontour seat

with CODE (405) Right multicontour seat



P91.10-2356-09

#### Shown on right side of seat cushion frame

1 Seat cushion frame

2 Wiring harness

3 Bracket

4 Trim

5 Bolt








6 Backrest fitting threaded insert

7 Bolt

8 Mounting plate threaded insert

N32/1 Left front seat adjustment control unit with memory

N32/2 Right front seat adjustment control unit with memory

 	Remove/install		
1	Remove seat belt buckle from left or right front seat		AR91.40-P-1515R
2	Remove seat cushion		AR91.10-P-3310R
3	Detach left front seat adjustment unit with memory (N32/1) or right front seat adjustment control unit with memory (N32/2)	 See: ↓	
4	Remove bolt from belt end fitting		AR91.29-P-0008R *BA91.40-P-1001-01A
5	Detach electrical connector and pneumatic line from bracket (3)		
6	Unclip electric wiring harness (2) from seat cushion frame (1)	 <b>Installation:</b> Make sure that routing of the electric wiring harness (2) is correct.	
7	Remove bolt (5) from left and right backrest fitting and pull out left and right backrest fitting threaded insert (6)	 <b>Installation:</b> Replace bolts (5).	
8	Remove bolt (7) from left and right mounting plate and pull out left and right bearing plate threaded insert (8)		*BA91.10-P-1003-01A *BA91.10-P-1002-01A
9	Lift backrest frame out of seat cushion frame (1)		
10	Install in the reverse order		

#### Front seats

Number	Designation	Model 230
BA91.10-P-1002-01A	Bolt to bearing plate for inclination adjustment shaft	Nm 40
BA91.10-P-1003-01A	Bolt at backrest fitting	Nm 8

**Nm** Seat belts/emergency tensioning retractors

Number	Designation	Model 230
BA91.40-P-1001-01A	Screw on belt end fitting	Nm 35