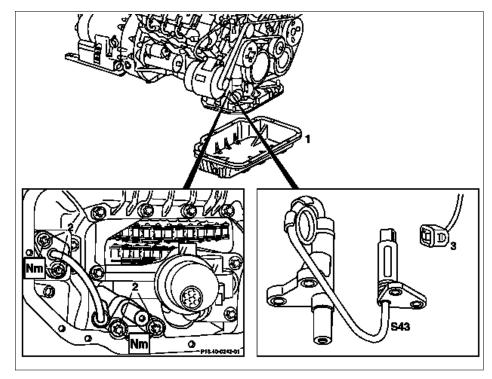
AR18.40-P-5111A Remove/install oil level sensor

ENGINE 112 (except 112.912 /946 /961) ENGINE 112 ENGINE 113 ENGINE 113 (except 113.968 /963 /992)

Shown on engine 112

- 1 Oil pan bottom section
- 2 Oil-level sensor screws
- 3 Plug for oil level sensor
- S43 Oil level sensor



P18.40-0241-06

Modification notes

20.12.04	Engine oil filling capacity with oil filter modified.	Engine 113.967	*BF18.00-P-1001-01H

XX	Remove/install		
⚠ Danger!	Risk of death caused by vehicle slipping or	Align vehicle between columns of lifting	AS00.00-Z-0010-01A
	toppling off the lifting platform.	platform and position four support plates at the lifting platform support points specified by vehicle manufacturer.	
1	Extract/drain engine oil	Nm	*BA01.45-P-1003-01B
			*BF18.00-P-1001-01H
		Engine oil extractor	
		http://gotis.aftersales.mercedes-benz.com	
2	Remove lower part of oil pan (1)	Model 129, 170, 202, 208, 210, 220, 463	AR01.45-P-7555VA
		Model 163.154, 163.172	AR01.45-P-7555V
		Model 163.174	AR01.45-P-7555VE
3	Unplug connector (3) at oil level sensor		
4	Remove bolts of oil level sensor (2)	Nm	*BA18.40-P-1002-01B
5	Remove oil level switch (S43)		
6	Install in the reverse order		

Nm Oil pan

Number	Designation			Engine	Engine
				112.910/911/	112.916/953/975,
				912/913/914/	113.948/966
				915/917/920/	
				921/922/923/	
				940/941/942/	
				943/944/945/	
				946/947/949/	
				951/954/955/	
				960/961/970/	
				972/973/976	
BA01.45-P-1003-01B	Oil drain screw on oil pan	M14	Nm	30	30

Nm Oil pan

Number	Designation			Engine 113.940/941/ 942/943/944/ 945/946/960/ 961/962/963/ 965/967/968/ 969/980/981/ 982/984/986/ 992/995	Engine 113.987/ 988/991	Engine 113.990
BA01.45-P-1003-01B	Oil drain screw on oil pan	M14	Nm	30	30	30

Nm Oil level/oil pressure sensor

Number	Designation		Engine 113.940/941/ 942/943/944/ 945/946/960/ 961/962/963/ 965/967/968/ 969/980/981/ 982/984/986/ 992/995	Engine 112 except 112.916/951/953/ 975
BA18.40-P-1002-01B	Oil level sensor on oil pan top part	Nm	10	10

Nm Oil level/oil pressure sensor

Number	Designation	Engine 113.987/ 988/990	Engine 113.991/ 993

BA18.40-P-1002-01B	Oil level sensor on oil pan top part Nm	10	9

Engine lubrication

Number	Designatic	n		Engine 112 except 112.916/953/975	Engine 112.916/953	Engine 112.975
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	8.0	7.5	8.0
		Filling capacity without oil filter	Liters	7.5	7.0	7.5
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01 A	BB00.40-P-0229-01 A	BB00.40-P-0229-01 A
			Sheet	BB00.40-P-0229-03 A	BB00.40-P-0229-03 A	BB00.40-P-0229-03 A
			Sheet	BB00.40-P-0229-05 A	BB00.40-P-0229-05 A	BB00.40-P-0229-05 A

Engine lubrication

Number	Designatio	n		Engine 113.948/966	Engine 113.940/941/ 942/943/960/ 961/962/969/ 982	Engine 113.944/980/981/ 984/986/991
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	8.0	8.0	7.5
		Filling capacity without oil filter	Liters	7.5	-	-
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01 A	BB00.40-P-0229-01 A	-
			Sheet	BB00.40-P-0229-03 A	BB00.40-P-0229-03 A	-
			Sheet	BB00.40-P-0229-05 A	BB00.40-P-0229-05 A	BB00.40-P-0229-05 A

Engine lubrication

Number Designation	Engine 113.963/965/968	Engine 113.967	Engine 113.987/988/ 990/992/993/ 995
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© Daimler AG, 7/25/18, G/07/10 / ar18.40-p-5111a / Remove/install oil level sensor ENGINE 112 (except 112.912 /946 /961) ENGINE 112 ENGINE 113 ENGINE 113 (except 113.968 /963 /992)

BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	7.5	7.5	8.5
		Filling capacity without oil filter	Liters	7.0	-	8.0
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01 A	BB00.40-P-0229-01 A	-
			Sheet	BB00.40-P-0229-03 A	BB00.40-P-0229-03 A	-
			Sheet	BB00.40-P-0229-05 A	BB00.40-P-0229-05 A	BB00.40-P-0229-05 A