







P27.50-0261-09

33 Range selector lever
 33a Shaft seal
 34 Tapered rod
 35 Detent plate
 36 Torx bolt
 50 Linkage for parking shift lock
 51 Pilot bushing
 51a O-ring
 51b Guide spring
 52 Circlip

53 Park detent
 54 Spring
 55 Bearing pin
 55a O-ring
 56 Circlip
 60 Torx bolt
 139 Lock pawl
 140 Torsion spring
 141 Bolt
 141a O-ring

	Remove		
1	Remove range selector lever; unscrew bolt (60) to do this		
2	Remove detent plate with tapered rod (35, 34)		
3.1	Undo bolt (36)	i Except model 215, 220	
4.1	Remove bolt (141)	i Except model 215, 220 ⊗ Bolt is caulked	
5.1	Pull linkage (50) out of transmission housing and detach lock pawl (139)	i Except model 215, 220	
6	Remove circlip (52) of pilot bushing (51)		
7	Press park detent (53) against spring (54) and press pilot bushing (51) out of transmission housing using a suitable tool		
8	Remove circlip (56) and bearing pin (55)		
9	Remove park detent (53) with spring (54)		
	Install		
10	Insert park detent (53) and spring (54) into transmission housing and install bearing pin (55) with circlip (56)	⚠ Check O-ring (55a) and replace if necessary	
11	Press park detent (53) against spring (54) as far as stop and insert pilot bushing (51) into transmission housing so that the park detent snaps into the recess of the pilot bushing	⊗ Press in pilot bushing until it snaps into place ⚠ Check O-ring (51a) and replace if necessary	
12	Install circlip (52).		
13.1	Insert linkage (50) into transmission housing and attach lock pawl (139)	i Except model 215, 220	
14.1	Install bolt (141)	i Except model 215, 220	

		 Bolt must be caulked on transmission housing side  Check O-ring (141a) and replace if necessary	
15.1	Tighten bolt (36)	 Except model 215, 220 	*BA27.60-P-1001-03A
16	Insert detent plate with tapered rod (35 and 34)		
17	Mount range selector lever (33)	 Check sealing ring (33a), replace if necessary 	*BA27.40-P-1006-01A

 **Housing**

Number	Designation		Transmission 722.6 except 722.660/661/662 /663/666/673/67 4
BA27.40-P-1006-01A	Bolt, detent plate to range selector lever	Nm	8

 **Tightening torques of linkage for parking shift lock**

Number	Designation		Transmission 722.6
BA27.60-P-1001-03A	Bolt, parking shift lock linkage to transmission housing	Nm	8