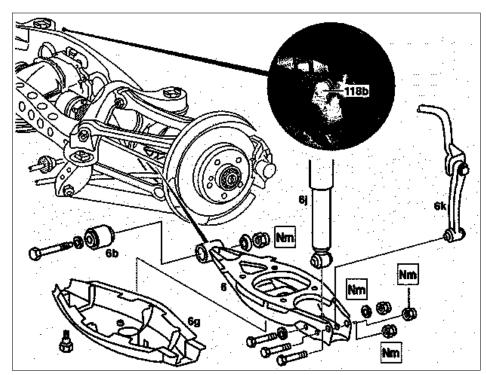
AR35.20-P-0114B	Remove/install spring control arm and replacement of rubber mount	16.11.09
MODEL 129, 170,	202, 208, 210	I
Shows model 129		
	S 33/2 S 33/2 S 33/2 S 33/2 S 3/2 S 3/2	

0------0

P35.20-0251-06

36

Nm



Nm

Nm

60

P35.20-2021-06

Fig. item etc.	Work instructions		
() Installation	Replace self-locking nuts		
⚠ Danger!	<b>Risk of death</b> caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
i	Remove/install rear spring		AR32.20-P-0230A

Shows model 210

	Adjust roll bar switch	Model 129 up to 09/95	ra91001290860x
		i Following installation	
6	Spring control arm	The rear axle shaft must be horizontal when tightening the nuts	
		Nm Spring control arm to rear axle carrier	*BA35.20-P-1001-01A
		Mm Spring control arm to wheel carrier	*BA35.20-P-1002-01A
6b	Rubber mount of spring control arm	If necessary after checking: $\downarrow$	
		Remove/install spring control arm rubber mount	AR35.20-P-0114-01B
		S Extraction and insertion tool	*129589014300
⊯ BT	Harder spring control arm rubber mount	Model 129	BT35.20-P-0001-01A
<b>₩</b> BT	Spring control arm rubber bearings standardized	Model 129, 202	BT35.20-P-0002-01A
6 g	Spring control arm covering		
6j	Remove shock absorber or spring strut	Remove at spring control arm.	
		Nm Shock absorber	
		Model 210	*BA32.25-P-1002-03B
		Model 170, 129, 202, 208	*BA32.25-P-1003-03A
		Nm Spring strut (level control system/ADS)	
		Model 210	*BA32.30-P-1002-01A
		Model 202, 208	*BA32.30-P-1003-01B
		Model 129	*BA32.31-P-1003-03A
6k	Stabilizer bar link rod	Nm Model 129	*BA32.20-P-1002-04A
		Nm Model 170, 202, 208	*BA32.20-P-1002-04C
		Nm Model 210	*BA32.20-P-1001-04D
6 I	Remove/install guide rail at spring control arm	Model 129 with ASR, ETS, ESP	AR35.20-P-0114-02A
36	Frame cross-strut	Nm Model 170, 129	*BA61.10-P-1001-01A
		Nm Model 208.4	*BA61.10-P-1003-01C
118b	Linkage between headlight leveling device and right-hand spring control arm	Vehicles with xenon headlamps only	
S83/2, S83/3	Remove/install left or right rear axle roll bar (RB) switch	Model 129 up to 09/95	ra91001290860x

## <sup>Nm</sup> Rear axle stabilizer bar

Number	Designation		Model 129	Model 129 with ADS
BA32.20-P-1002-04A	Self-locking nut for attaching link rod to spring control arm	Nm	20	20

#### <sup>Nm</sup> Rear axle stabilizer bar

Number	Designation		Model 170	Model 202 without level adjustmen t	Model 202 with level control
BA32.20-P-1002-04C	Self-locking nut, linkage rod to track control arm	Nm	20	20	20

# <sup>Nm</sup> Rear axle stabilizer bar

Number	Designation		Model 208 without level control	Model 208 with level control
BA32.20-P-1002-04C	Self-locking nut, linkage rod to track control arm	Nm	20	20

#### Mm Rear axle stabilizer bar

Number	Designation	Model Series 210 with ride-height control/ADS CODE 217	Model Series 210 without ride-height control/ADS CODE 217
BA32.20-P-1001-04D	Self-locking nuts, torsion bar link rod to Nm spring control arm	20	20

### Mm Rear axle shock absorber

Number	Designation			Model 129	Model 170	Model 202
BA32.25-P-1003-03A	Self-locking nut for attaching shock absorber to spring control arm		Nm	55	55	55
		M10	Nm	-	-	-

### Mm Rear axle shock absorber

Number	Designation			Model 208
BA32.25-P-1003-03A	Self-locking nut for attaching shock absorber to spring control arm		Nm	55
		M10	Nm	-

### Mm Rear axle shock absorber

Number	Designation	Model 210
BA32.25-P-1002-03B	Self-locking nut for attaching shock absorber to spring Nm control arm	55

#### Mm Suspension strut rear axle

Number	Designation	Model 210.0 with level control/ADS
BA32.30-P-1002-01A	Self-locking nut, suspension strut level control/ADS to Nr spring control arm	55

#### Mm Suspension strut rear axle

Number	Designation		Model 202 with level control	Model 208 with level control
BA32.30-P-1003-01B	Self-locking nut, ride-height control strut to track control arm	Nm	55	55

## Nm Strut for rear axle level control system

Number	Designation		Model 129 with electronic level control system / ADS II
BA32.31-P-1003-03A	Self-locking nut, ride-height control strut to track control arm	Nm	55

### Nm Spring control arm

Number	Designation			Model 129	Model 170	Model 202
BA35.20-P-1001-01A	Self-locking nut, spring control arm to rear axle carrier	Stage 1	Nm	70	70	70
		Stage 2	۲°	-	-	-
BA35.20-P-1002-01A	Self-locking nut, spring control arm to wheel carrier.	Stage 1	Nm	120	120	120
		Stage 2	۲°	-	-	-

#### <sup>№</sup> Spring control arm

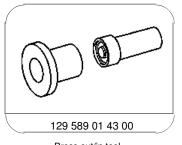
Number	Designation			Model 208	Model 210 except 210.07 with Code 979 and Code Z06
BA35.20-P-1001-01A	Self-locking nut, spring control arm to rear axle carrier	Stage 1	Nm	70	70
		Stage 2	۲°	-	-
BA35.20-P-1002-01A	Self-locking nut, spring control arm to wheel carrier.	Stage 1	Nm	120	120
		Stage 2	۲°	-	-

## Mm Frame floor assembly

Number	Designation		Model 129	Model 170
BA61.10-P-1001-01A	Self-locking bolt connecting rear cross strut to frame floor	Nm	120	60

## Mm Frame floor assembly

Number	Designation		Model 208.435/445/ 447/465/470
BA61.10-P-1003-01C	Self-locking bolt connecting rear cross strut to frame floor	Nm	60



Press out/in tool