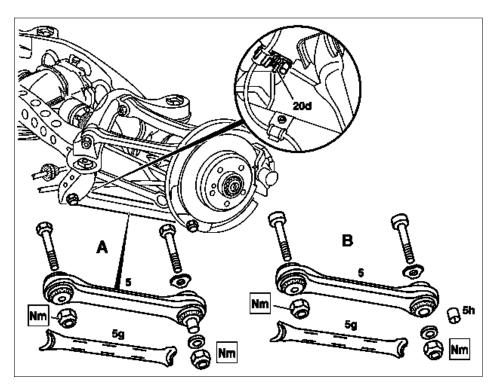
AR35.20-P-0113B Remove/install thrust arm 16.12.09

MODEL 129, 170, 202, 208, 210

## Shows model 210

A Version up to 12/97 or 01/98 B Version as of 01/98 or 02/98



P35.20-2019-06

## **Modification notes**

28.2.98	Diameter of wheel carrier bores modified	Model 129, 170, 202, 208 as of 02/98 Model 210 as of 01/98	BT35.20-P-0005-01A
28.2.98	Bolted connection, torque strut to wheel carrier modified	i Tightening torque of bolted connection	BT35.20-P-0006-01A
		M10 increased from 45 Nm to <b>70 Nm</b> for new bolted connection <b>M12</b> .	
28.2.98	If a new thrust arm is mounted onto a previous wheel carrier version (dia. of mounting hole in the wheel carrier approx. 13.5 mm), the sleeve (5h) must be mounted in the wheel carrier in order to achieve a reduction in dia. to approx. 12.2 mm	MODEL 129, 170, 202, 208 as of 02/98 Model 210 as of 01/98, see: ↓	
		Insert sleeve for thrust arm in wheel carrier	AR35.20-P-0113-01A

Fig. item etc.	Work instructions		
(1) Installation	Replace self-locking nuts		
toppling off of the lifting platform. and position four su		Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
5	Thrust arm		
<b>⊯</b> BT	Diameter of wheel carrier bores modified	Model 129, 170, 202, 208 as of 02/98 Model 210 as of 01/98	BT35.20-P-0005-01A
<b>⊯</b> BT	carrier modified Model 210 as of 01/98		BT35.20-P-0006-01A
		The rear axle shaft must be horizontal when tightening the nuts	
		Nm Torque strut to rear axle carrier	*BA35.20-P-1001-05A
		Nm Thrust arm to wheel carrier	*BA35.20-P-1002-05A
<b>ॐ</b> 5h	Sleeve in wheel carrier to reduce diameter	Model 129, 170, 202, 208 as of 02/98 Model 210 as of 01/98, see: ↓	
		Insert sleeve for thrust arm in wheel carrier	AR35.20-P-0113-01A
5g	Thrust arm cover	i Observe correct installation position.	
20d	Detach, attach bracket	If installed.	

## Nm Torque strut

Number	Designation			Model 129	Model 170	Model 202	Model 208
BA35.20-P-1001-05A	Self-locking nut, torque strut to rear axle carrier		Nm	70	70	70	70
			Δ°	-	-	-	-
BA35.20-P-1002-05A	Self-locking nut, thrust arm to wheel carrier	M10	Nm	40	40	40	40
		M12	Nm	70	70	70	70
			Δ°	-	-	-	-

## Nm Torque strut

Number	Designation			Model 210 except 210.07 with Code 979 and Code Z06
BA35.20-P-1001-05A	Self-locking nut, torque strut to rear axle carrier		Nm	70
			Δ°	-
BA35.20-P-1002-05A	Self-locking nut, thrust arm to wheel carrier	M10	Nm	40
		M12	Nm	70
			Δ°	-