

P72.10-3162-09

- 1 Door sill molding
- 2 Edge guard
- 3 Screw
- 4 A-pillar cover
- 5 Protective tubing
- 6 Door holder screw
- 7 Door hinge nuts
- 8 Front door wiring harness



P72.10-2418-04

**Modification notes**

28.3.07	Notes on replacing a door added	
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		Remove/install	
1		Open front door	
2		Open window	⚠ The window can be damaged when transporting the door.
3		Remove door sill molding (1)	☑ Mounting wedge <a href="#">*110589035900</a>
4		Remove edge guard (2) in area of A-pillar cover (4)	
5		Unclip cap from A-pillar cover (4)	
6		Remove bolts (3) from A-pillar cover (4)	
7		Unclip A-pillar cover (4) and remove	
8		Open cable guide	
9		Disconnect connectors from front door on door separation point	

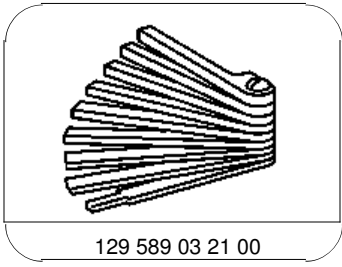
10	Unclip protection hose (5) from A-pillar and front door and pull downward	Mounting wedge	*110589035900
11	Remove front door wiring harness (8) from A-pillar guide		
12	Remove door holder bolt (6)	Screw for door holder on A-pillar.	*BA72.10-P-1003-01A
13	Remove nuts for door hinge (7)	Nuts on door hinge.	*BA72.10-P-1010-01A
14	Remove front door upward	When replacing a door, perform seam sealing and cavity preservation.	
15	Install in the reverse order		
16	Check gap on front door, adjust if necessary	Feeler gauge Gap dimension Gap dimension	AR72.10-P-0550P *129589032100 *BE60.00-P-1002-01G *BE60.00-P-1005-01G
17	Carry out function check		

### Test and adjustment values for gap dimensions

Number	Designation	Model 209.3	Model 209.4
BE60.00-P-1002-01G	Gap dimension Front door to A-pillar	Dimension "D" mm	-
	Front door to fender	Dimension "E" mm	3.5 (-0.5/+1)
	Front door to rear fender	Dimension "F" mm	3.5 (-0.5/+1)
	See picture	AR60.00-P-0700-01 Q	AR60.00-P-0700-01 QA
BE60.00-P-1005-01G	Gap dimension Front door window and rear side window	Dimension "Q" mm	4.5 ( $\pm 0.5$ )
	Front door window and soft top	Dimension "R" mm	-
	See picture	AR60.00-P-0700-01 Q	AR60.00-P-0700-01 QA

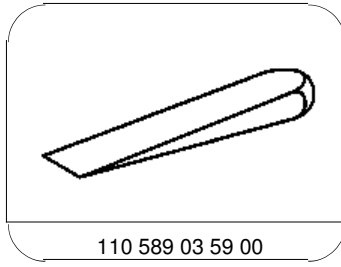
### Front door

Number	Designation	Model 209
BA72.10-P-1003-01A	Bolt at door holder to A-pillar	Nm 32
BA72.10-P-1010-01A	Nut at door hinge	Nm 32



129 589 03 21 00

Feeler gauge



110 589 03 59 00

Mounting wedge