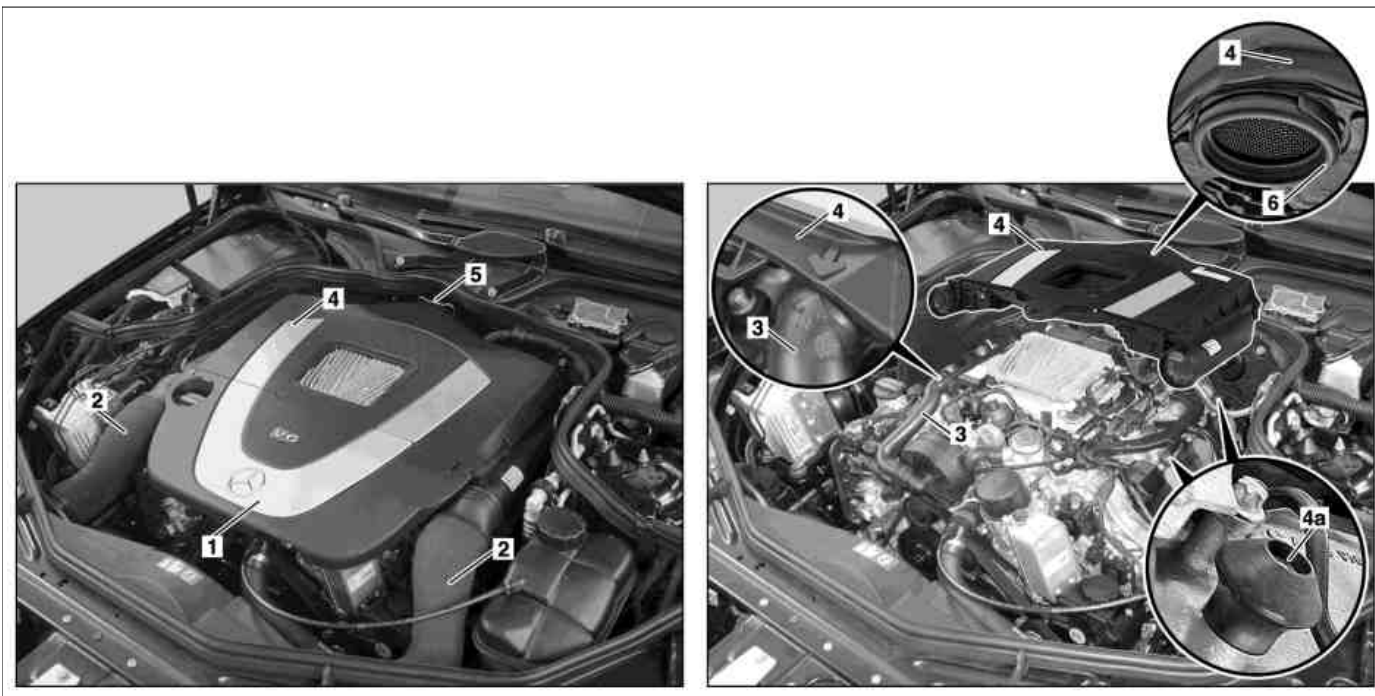


ENGINE 272.920 in MODEL 203.052 /252 /752  
ENGINE 272.940 in MODEL 203.054 /254, 209.354 /454  
ENGINE 272.960 in MODEL 203.056 /256 /756, 209.356 /456  
ENGINE 272.970 in MODEL 203.087 /287  
ENGINE 272.941 in MODEL 203.092 /292  
ENGINE 273 in MODEL 209



P09.10-2218-09

- |                          |                       |          |
|--------------------------|-----------------------|----------|
| 1 Front engine cover     | 3 Hose                | 4a Mount |
| 2 Engine air intake duct | 4 Air cleaner housing | 5 Clamp  |
|                          |                       | 6 Gasket |

**Modification notes**

25.7.08	Installation instructions for the air filter housing - added	Step 5
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		<b>Remove/install</b>	
☒ ☒	1	Pull off front engine cover (1) from above.	<b>i</b> <b>Installation:</b> Check for correct seating of front engine cover (1) on the air filter housing (4).
	2	Remove left and right engine air intake duct (2) upstream of air filter	<b>⚠</b> Check left and right engine air intake duct (2) for damage and replace if necessary.
	3	Detach hose (3) for air pump at air filter housing (4)	If necessary <b>i</b> <b>Installation:</b> The arrows on hose (3) and air filter housing (4) must point towards each other.
	4	Lever off clamp (5) from the air filter housing (4)	If necessary
	5	Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover	<b>⚠</b> In order to avoid scratches and damage, the air filter housing (4) must be put down on a padded base. <b>i</b> <b>Installation:</b> Apply lubricant to support (4a) on the left and right cylinder head cover and the seal (6) on the air filter housing (4) using a suitable tool. <b>i</b> <b>Installation:</b> Press air filter housing (4) evenly into the supports (4a) and ensure correct seating of the seal (6) in the air filter housing (4) and on the hot film mass air flow sensor (B2/5). The gap between air filter housing (4) and seal (6) must be even and closed. Antifriction agent

\*BR00.45-Z-1010-06A

6	Install in the reverse order		
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### Repair materials

Number	Designation	Order number
BR00.45-Z-1010-06A	Lubricant, rubber assembly 1 l	A 000 989 03 67